

**CUBESPACE**

Characterization of  
Reaction Wheels for  
High Performance  
Imaging Missions

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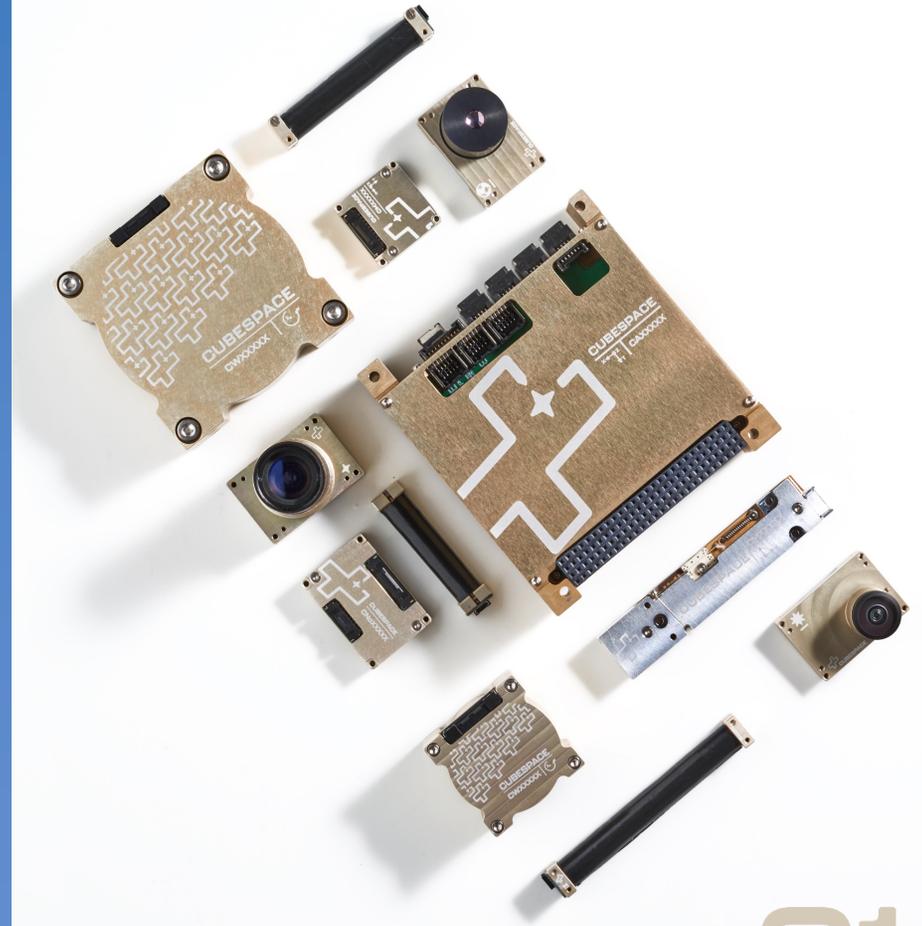
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# CUBESPACE SATELLITE SYSTEMS

## INTRODUCTION

- Design and manufacture ADCS for Small Satellites
- Started as a university spin out in 2014
- Controlling over 350 satellites to date
- Supplied over 3000+ ADCS parts to date
- Started with CubeSats, now scaling into MicroSats
- Expanding to EU and US in 2024

CUBESPACE



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# SATELLITE POINTING STABILITY

## RELATION TO REACTION WHEELS

- High ground resolution specifications - stable platform
- Influenced by micro-vibrations emanating from subsystems
- Most prominent source: Reaction Wheels



IMAGE SMEAR



IMAGE BLUR



RESOLUTION DEGRADATION

# RESEARCH OBJECTIVES

## OVERVIEW



Comprehensive Literature  
Review



Develop a Reaction Wheel  
Model



Classify origins of micro-  
vibrations.



Experimental  
Measurements



Analyze  
Measured Data



Investigate effect  
of micro-vibrations  
on a satellite  
system

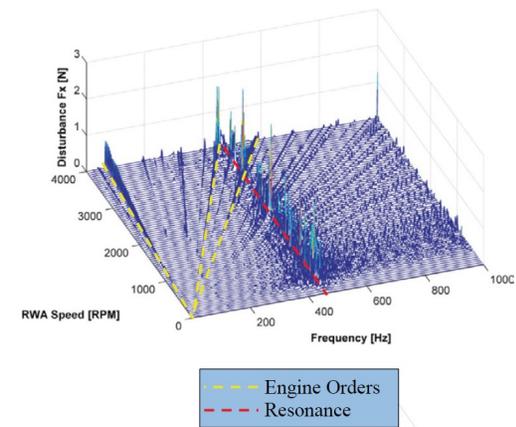


Micro-vibration  
Mitigation

# MICRO-VIBRATION SOURCES

## INTRODUCTION

- Periodic micro-disturbances presenting as  $(F_x, F_y, F_z)$  and  $(M_x, M_y, M_z)$
- Low amplitude mechanical vibrations
- From 1 Hz up to 1 kHz
- Signals with distinct characteristics
  - Structural Cage Modes
  - Engine Orders
- Signal clearly visualized and identified in waterfall plots

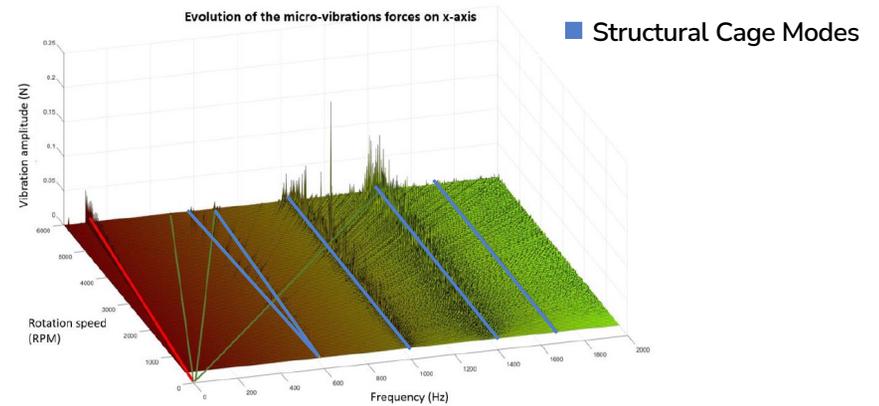
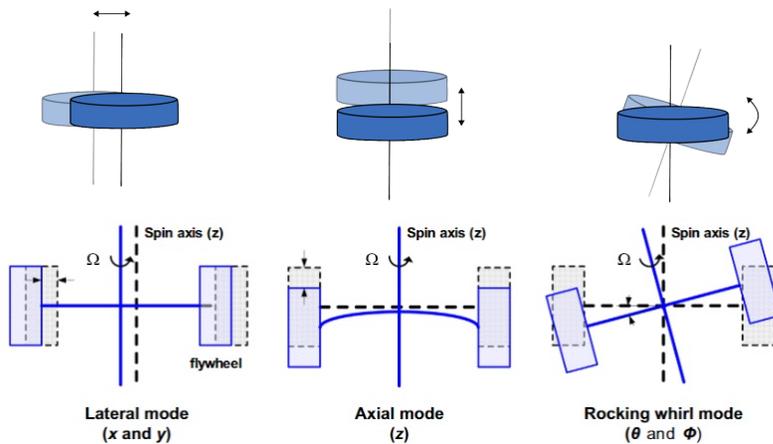


# MICRO-VIBRATION SOURCES

## STRUCTURAL CAGE MODES



- Natural Frequencies or Eigenmodes
- Specific modes of vibration exhibited by the structure of mechanical system
- Three modes to investigate,
- 5 degrees of freedom in the system:



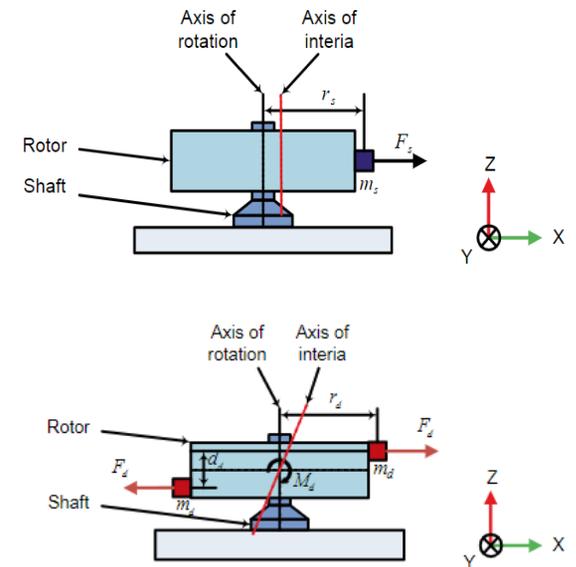
# MICRO-VIBRATION SOURCES

## FLYWHEEL UNBALANCE

- Often most significant source of micro-vibration emitted by a reaction wheel
- Caused by residual uneven distribution of mass around the rotor's axis of rotation



Static Unbalance	Dynamic Unbalance
Uneven distribution of mass in the plane of rotation	Uneven distribution of mass in the planes parallel to the rotational plane of the flywheel
$F_s = m_s r_s \Omega^2 = U_s \Omega^2$	$M_d = m_d r_d d_d \Omega^2 = U_d \Omega^2$

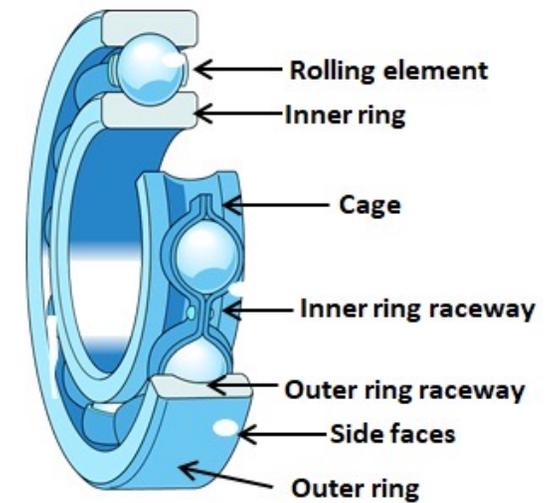


# MICRO-VIBRATION SOURCES

## BALL BEARING IMPERFECTIONS



Race Ball Pass Frequency	Fundamental Cage Frequency	Ball Spin Frequency
<p>Corresponds to number of rolling elements passing a set point of the <b>inner/outer race</b> each time the shaft makes a complete turn</p>	<p>Corresponds to number of turns the bearing cage make each time the shaft makes a complete turn</p>	<p>Corresponds to the Number of turns that rolling element makes each time the shaft makes a complete turn (rolling element failing frequency)</p>
$N \text{ fr} \left( \frac{dd \cos(\alpha)}{D} - 1 \right)$ $N \text{ fr} \left( \frac{dd \cos(\alpha)}{D} + 1 \right)$	$\text{fr} \left( \frac{dd \cos(\alpha)}{D} - 1 \right)$ $\text{fr} \left( \frac{dd \cos(\alpha)}{D} + 1 \right)$	$D \text{ fr} \left( \frac{dd^2}{D^2 \cos(\alpha)^2} - 1 \right)$

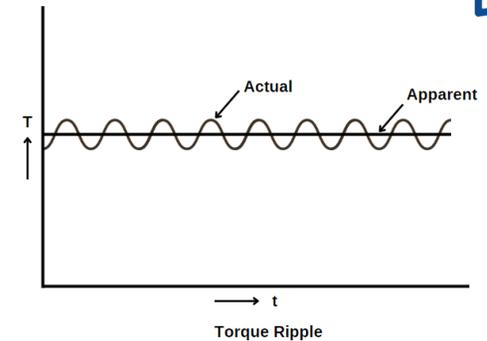


# MICRO-VIBRATION SOURCES

## TORQUE RIPPLE



- Variation in torque output of a motor as it rotates through a complete revolution
- Primarily caused by interaction between magnetic fields of rotor and stator



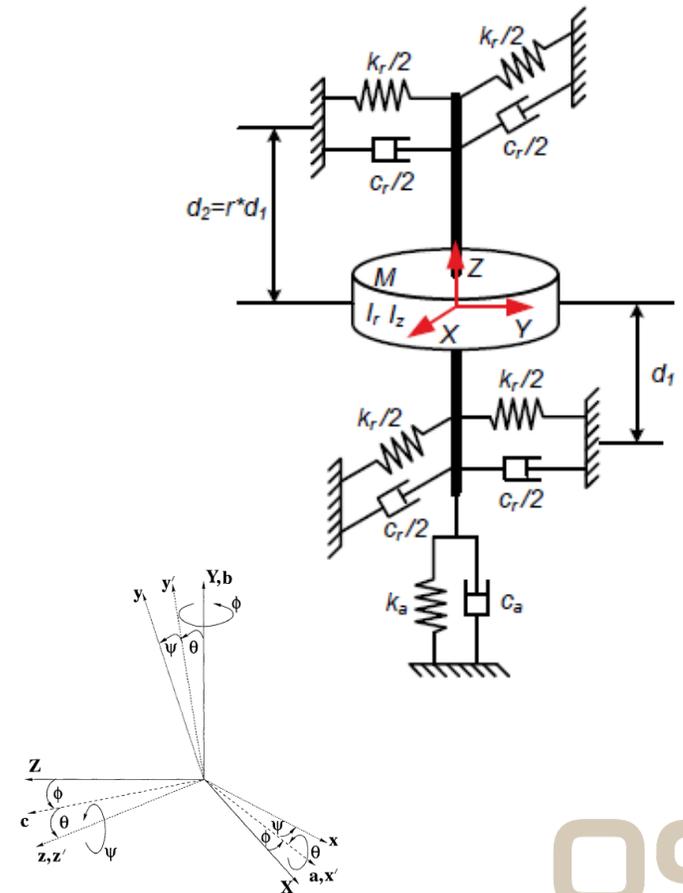
Cogging Torque	Commutation Torque	Zero Crossing Stiction	Harmonic Torque Ripple
Interaction: permanent magnets on the rotor and the teeth on the stator	High frequency stator phase switching. Inversely proportional to the speed.	Static Friction	Variations in torque due to presence of higher order electromagnetic harmonics in the motor
$f_{cogging} = N_{poles} \Omega$			

# THEORETICAL MODEL

## EQUATIONS OF MOTION: BALANCED FLYWHEEL

- Reference Frame: Euler Rotation Y – X – Z
- Derive using Lagrange Equation
- Determine Kinetic Energy ( $T$ ) and Potential Energy ( $V$ )
- Lagrangian:  $L = T - V$
- External forces generated by the viscous dampers:  $\delta W$
- For each degree of freedom of the system, an EOM is derived

from the Euler-Lagrange equation:  $\frac{d}{dt} \left( \frac{\partial L}{\partial \dot{x}} \right) - \frac{\partial L}{\partial x} = \frac{\partial(\delta W)}{\partial(\delta x)}$



# THEORETICAL MODEL

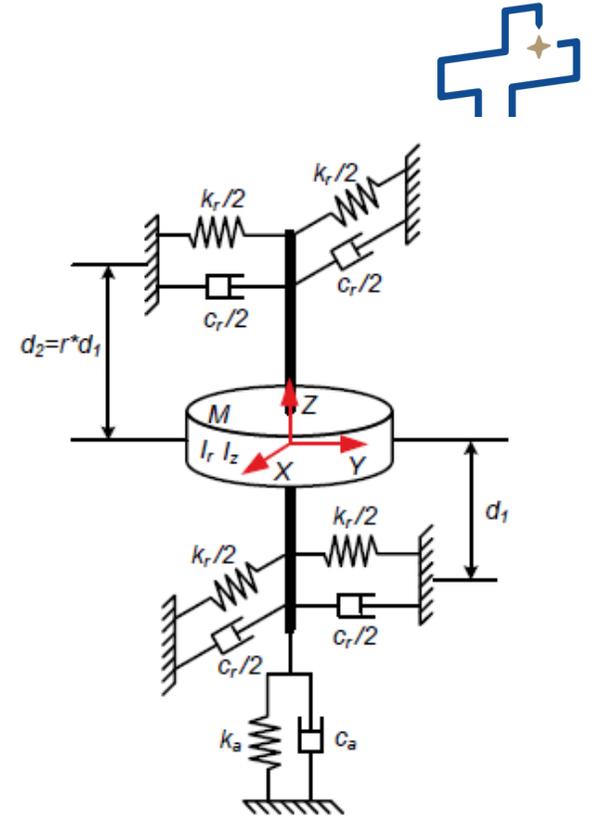
## EQUATIONS OF MOTION: BALANCED FLYWHEEL

The set of 5 equations of motions presenting the balanced rotor-bearing system is linearized and rearranged into matrix form to become:

$$[M_b] \cdot \mathbf{a} + [C_b(\Omega, t)] \cdot \mathbf{v} + [K] \cdot \mathbf{u} = [0]$$

Where:

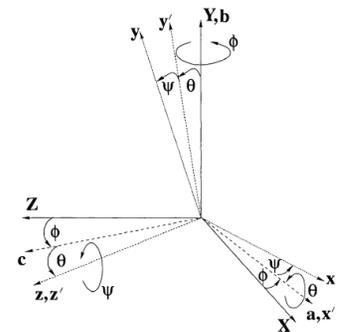
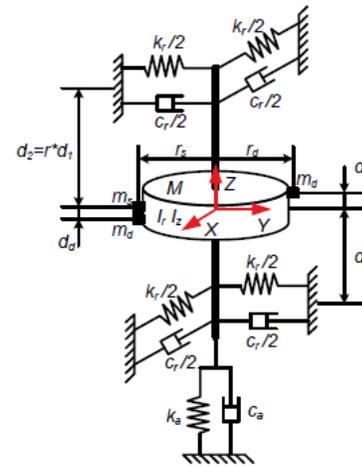
$$\mathbf{a} = \begin{bmatrix} \ddot{x} \\ \ddot{y} \\ \ddot{z} \\ \ddot{\theta} \\ \ddot{\Phi} \end{bmatrix}, \quad \mathbf{v} = \begin{bmatrix} \dot{x} \\ \dot{y} \\ \dot{z} \\ \dot{\theta} \\ \dot{\Phi} \end{bmatrix}, \quad \mathbf{u} = \begin{bmatrix} x \\ y \\ z \\ \theta \\ \Phi \end{bmatrix}$$



# THEORETICAL MODEL

## EQUATIONS OF MOTION: UNBALANCED FLYWHEEL

- Add unbalance masses  $m_s$  and  $m_d$
- $M_t = M_b + m_s + 2m_d$
- Translational motions now includes total mass and excitation of the static unbalance,  $U_s$ .
- Rocking motions now considers additional inertia and the excitation of the dynamic unbalance,  $U_d$ .



$$\left( \begin{array}{l} x_{dd} + \frac{cr}{Mt} x_d + \frac{kr}{Mt} x - \frac{cr d_1 \phi_d (r-1)}{2Mt} - \frac{d_1 kr \phi (r-1)}{2Mt} = -\frac{\Omega^2 U_s \sin(\Omega t)}{Mt} \\ y_{dd} + \frac{cr}{Mt} y_d + \frac{kr}{Mt} y - \frac{cr d_1 \theta_d (r-1)}{2Mt} - \frac{d_1 kr \theta (r-1)}{2Mt} = \frac{\Omega^2 U_s \cos(\Omega t)}{Mt} \\ z_{dd} + \frac{ca z_d}{Mt} + \frac{ka z}{Mt} = 0 \\ \theta_{dd} - \frac{\theta_d \sigma_1}{Ir} - \frac{Iz \Omega \phi_d}{Ir} - \frac{cr d_1 y_d (r-1)}{2Ir} - \frac{d_1 kr y (r-1)}{2Ir} + \frac{d_1^2 kr \theta (r^2+1)}{2Ir} = \frac{\Omega^2 U_d \cos(\Omega t)}{Ir} \\ \phi_{dd} - \frac{\phi_d \sigma_1}{Ir} + \frac{Iz \Omega \theta_d}{Ir} - \frac{cr d_1 x_d (r-1)}{2Ir} - \frac{d_1 kr x (r-1)}{2Ir} + \frac{d_1^2 kr \phi (r^2+1)}{2Ir} = \frac{\Omega^2 U_d \sin(\Omega t)}{Ir} \end{array} \right)$$

where

$$\sigma_1 = Iz \Omega \sin(2\Omega t) - \frac{cr d_1^2 (r^2+1)}{2}$$

# THEORETICAL MODEL

## EQUATIONS OF MOTION: UNBALANCED FLYWHEEL



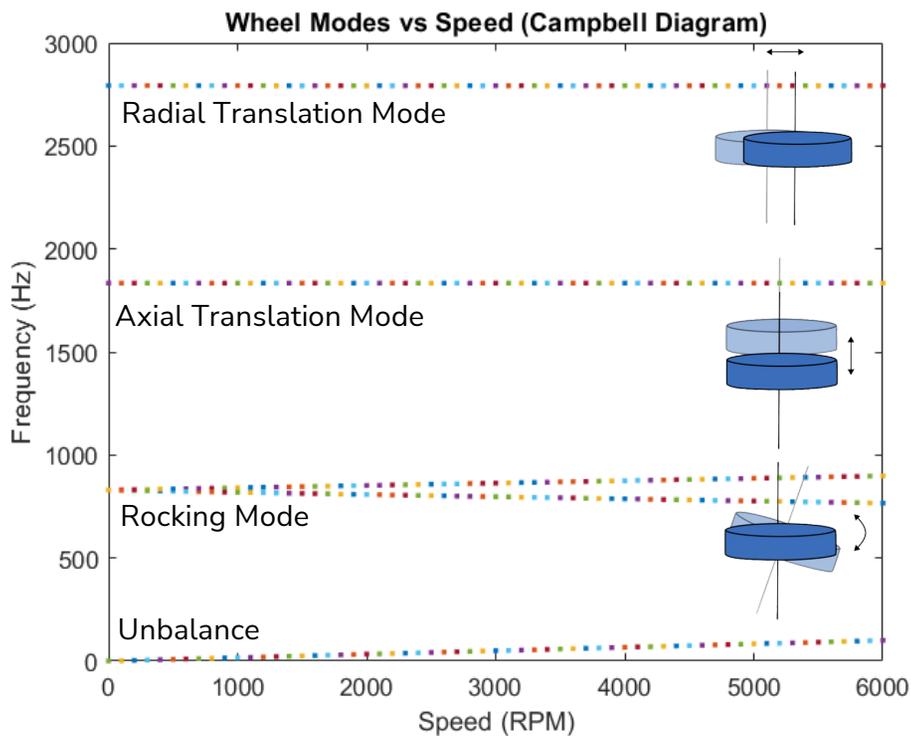
The set of equations are considered the basic form of the theoretical micro-vibration model, and is presented in matrix form as:

$$\mathbf{a} + [\mathbf{C}_{ub}(\Omega, t)] \cdot \mathbf{v} + [\mathbf{K}] \cdot \mathbf{u} = [\mathbf{Ub}(\Omega, t)]$$

$$\text{Where: } \mathbf{a} = \begin{matrix} \ddot{x} \\ \ddot{y} \\ \ddot{z} \\ \ddot{\theta} \\ \ddot{\phi} \end{matrix}, \quad \mathbf{v} = \begin{matrix} \dot{x} \\ \dot{y} \\ \dot{z} \\ \dot{\theta} \\ \dot{\phi} \end{matrix}, \quad \mathbf{u} = \begin{matrix} x \\ y \\ z \\ \theta \\ \phi \end{matrix}$$

# THEORETICAL MODEL

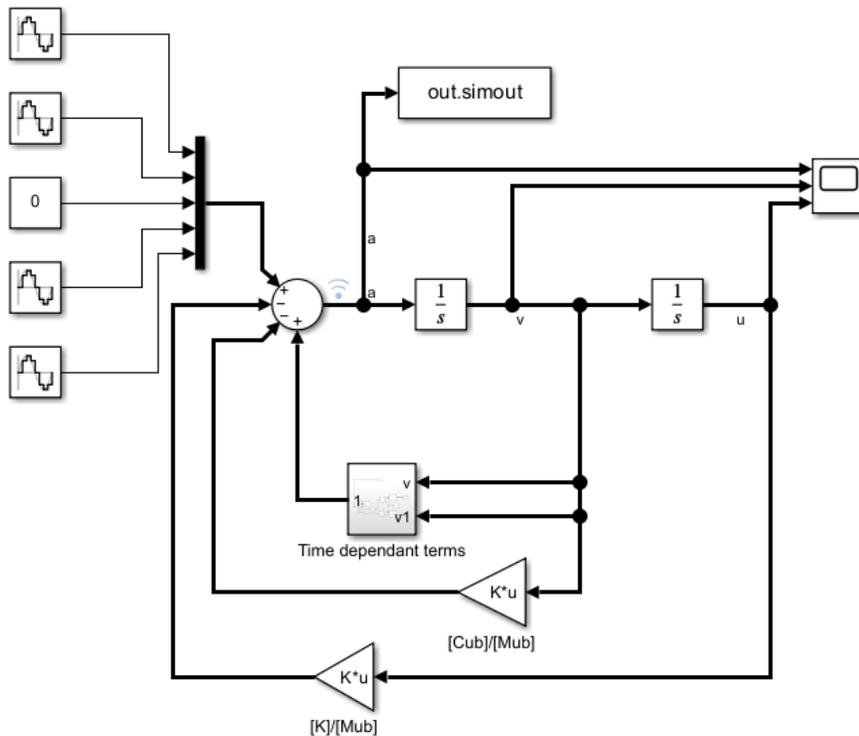
## MODEL OUTPUT: CAMPBELL DIAGRAM



- Presentation of resonant frequencies as function of speed
- $c_r = c_a = 0$  and  $U_s = U_d = 0$
- State matrix  $A = \begin{bmatrix} -[C_{ub}(\Omega)] & -[K] \\ [I_5] & [0] \end{bmatrix}$
- Calculate eigenvalues of  $A$  to find resonant frequencies

# THEORETICAL MODEL

## MODEL OUTPUT: FFT RESPONSE AT SET SPEEDS



- Solve Simulink model – set speeds
- Acceleration  $\mathbf{a} = [\ddot{x} \ \ddot{y} \ \ddot{z} \ \ddot{\theta} \ \ddot{\phi}]^T$  determined
- Acceleration multiplied by either mass or moment of inertia
- Obtain forces and torques as a function of time
- Transform into frequency domain and FFT
- Plots for each speed can be stacked to create waterfall plot comparable to experimental data

# EXPERIMENTAL SETUP

## DATA ACQUISITION SYSTEM



### Components

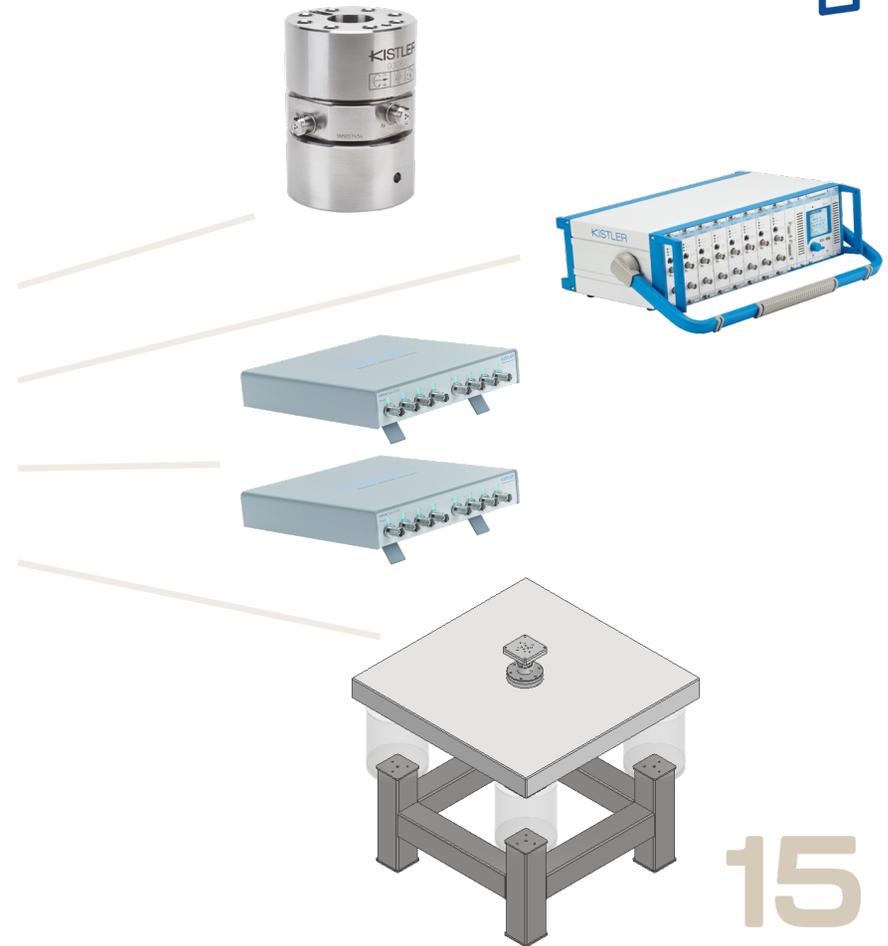
Kistler piezoelectric force-torque sensor

Kistler Multichannel Laboratory Charge Amplifier

Kistler Laboratory Charge Amplifier

Pneumatic Isolation System

Processing Software

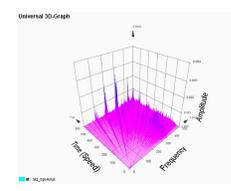
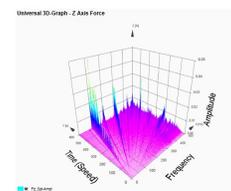
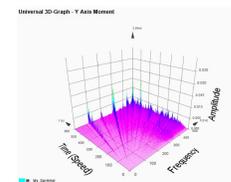
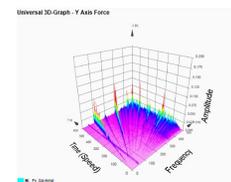
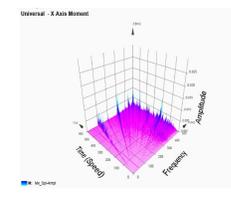
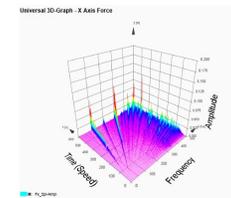
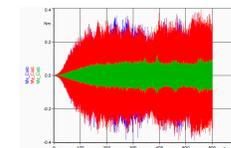
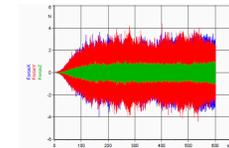
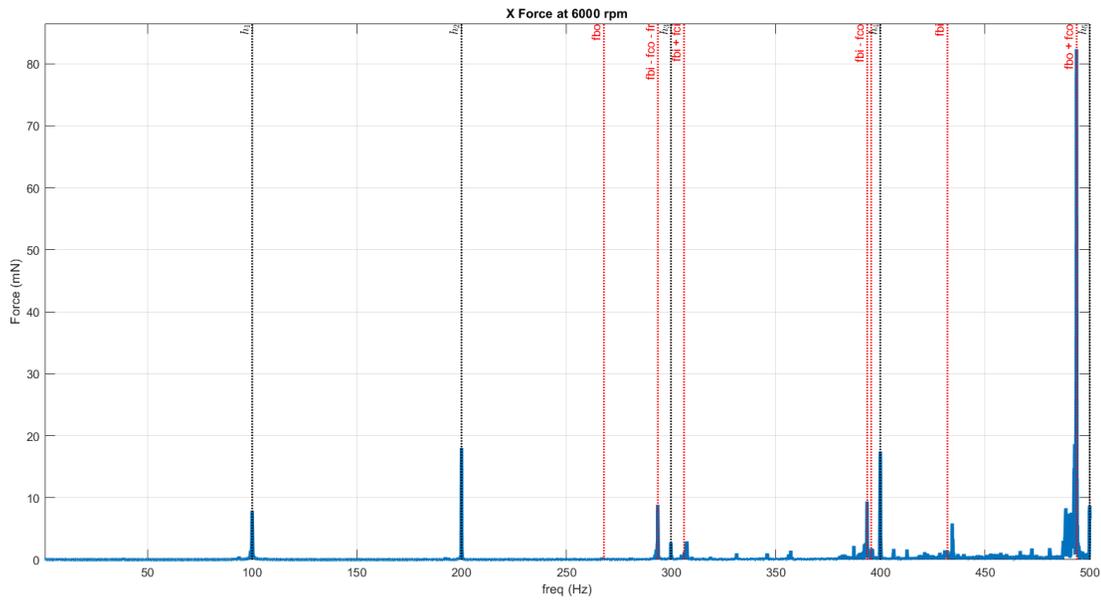


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# PRELIMINARY RESULTS

## DATA REPRESENTATION



# CONCLUSION

## SUMMARY AND FUTURE WORK



Characterizes Micro-vibration Sources in Reaction Wheels



Refine Theoretical Model through further experiments and analysis



Developed Basic Theoretical Micro-vibration Model



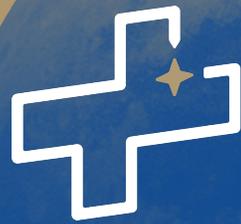
Investigate Propagation of Micro-vibrations through Satellite



Design and Implementation of Experimental Setup



Successful Mitigation of Micro-vibrations



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