



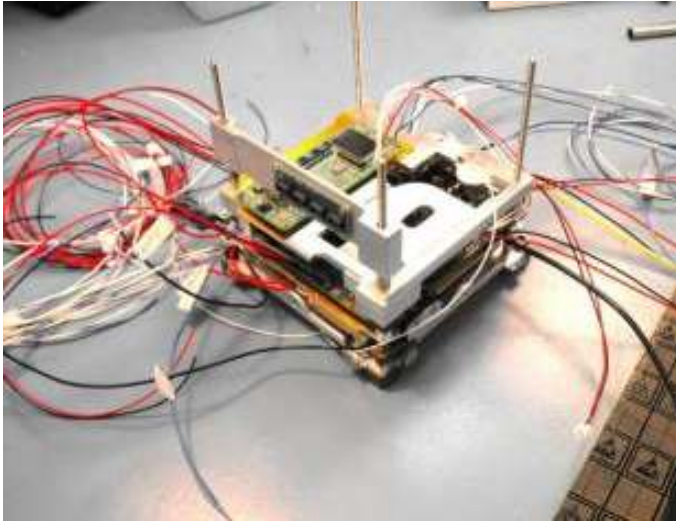
# Modular Rapidly Manufactured SmallSat: Using Advanced Manufacturing Processes for CubeSats

By: Christopher Hartney, Kenneth Cheung, and Ali Guarneros Luna  
11<sup>th</sup> Annual CubeSat Developers' Workshop  
Cal Poly San Luis Obispo  
April 25, 2014

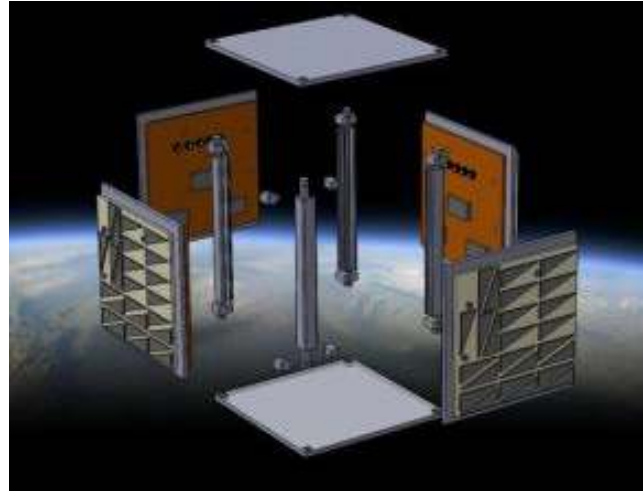
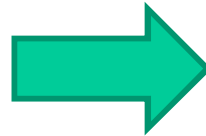




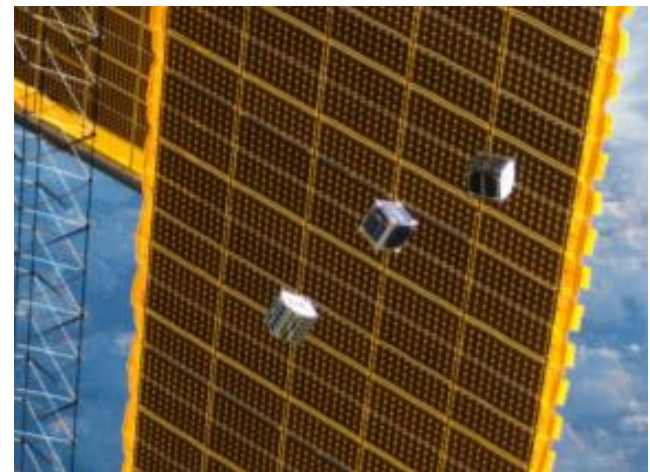
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Complex, labor/time intensive



Simple, modular, rapid



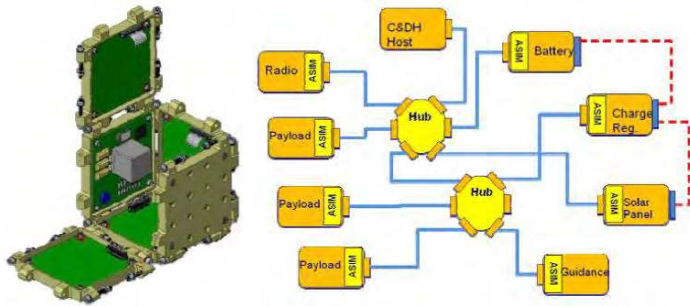


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# Ames

Discovery • Innovations • Solutions

## 1.0 PROJECT OBJECTIVES

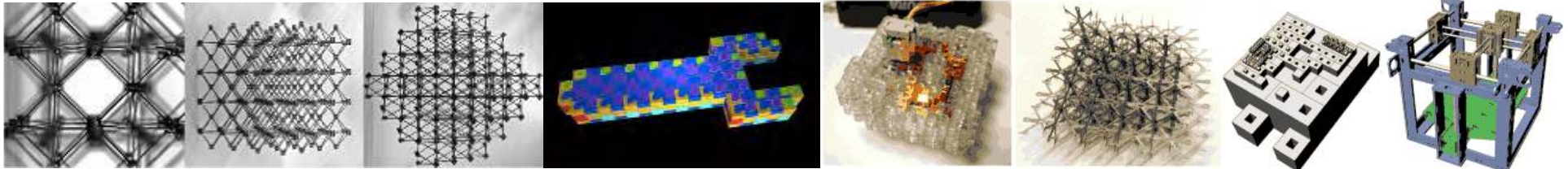
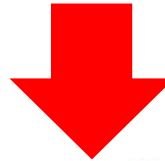


(McNutt ETAL 2009, nano-SPA, AFRL)



(White ETAL 2011, RAMPART)

(Lopes ETAL 2012, COSMIAC, AFRL)



(Cheung ETAL 2013, MIT CBA)

(Ward ETAL 2011, MIT CBA)



# TECHNOLOGY MATURATION STORY

The objective of a Modular Rapidly Manufacture Small Satellite is to bring down the cost, integration and time from start to finish.

A slid-fit card technology for spacecraft subsystems and components to maximize payload

The MRMSS Project will be using state of the art and advance manufacturing technologies, techniques and materials

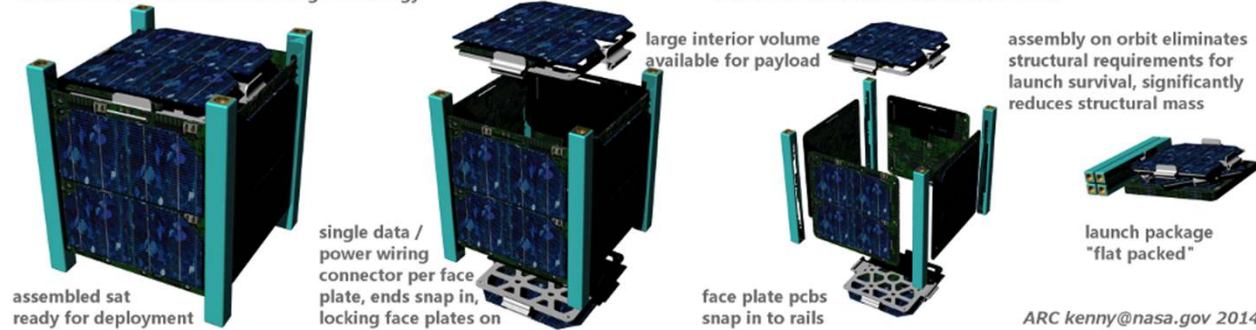
- Expertise from MIT and NASA ARC

Demonstration of MRMSS will bring the TRL to 6

## Modular Rapidly Manufactured Nano Sat *design study "clickSat"*

NASA GCD Advanced Manufacturing Technology

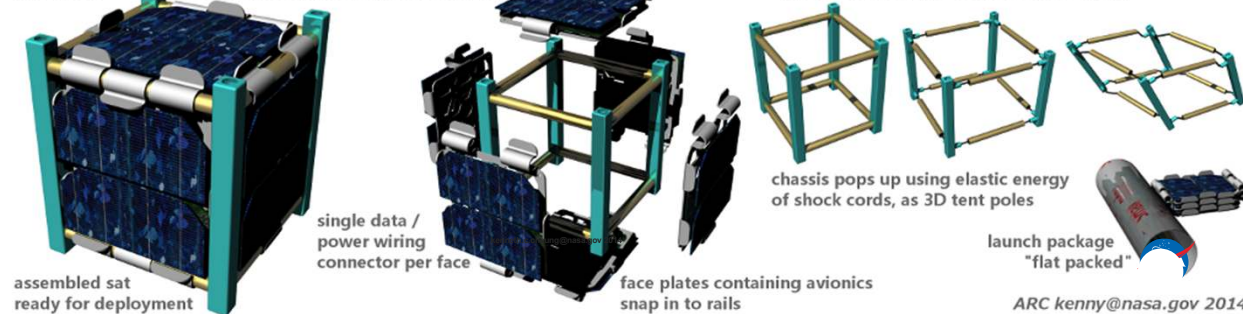
"what if we assembled satellites on orbit?"



## Modular Rapidly Manufactured Nano Sat *design study "tentSat"*

NASA GCD Advanced Manufacturing Technology

"what if we assembled satellites on orbit?"





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Project Element / Subtask	FY14 Event or Achievement	Performance (on Target?)	TRL Indicator (TRL of Element at Event Completion)
MRMSS prototype	Develop in process for 1 <sup>st</sup> prototype cubesat	T C S	3 4 5

TRL at Project Start

TRL at Project End and Milestone Achievement



MRMSS proto type







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# Subsystems

## Main board:

Initial prototypes being built using  
Raspberry Pi and BeagleBone Black  
(low cost, low power, can run Linux)

I2C/UART breakout boards

## Hardware interfaces:

RJ45 connectors to connect side panels

## Communications:

Looking at using Iridium and StenSat

## Other:

Potential use of a camera is being  
investigated





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# FY14 Accomplishments To Date

## FY14 Accomplishments:

Possible prototypes of designs are being built

Talked to JSC for possible material and design selections

Destructive testing for connections addressing Human Factors

Established conversation with NanoRacks

- **Nanoracks already are aware of the concept and will work us to investigate what it takes to certify the deployer to be integrated on ISS.**

Established collaboration with TechEdSat team for Communication system

- **PM/IP are being successful in deploying cubesat from ISS using different communication Systems (Iridium, ORBCOMM, FM Radio)**
- **There is a interest to use Iridium for this project**

## Technology Firsts

Will demonstrate the rapidly fabricated, modular and integrated small satellite systems in the International Space Station using the advanced manufacturing technologies, techniques and materials



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# Challenges and Future Work

## Challenges

Successful demonstration of Modular Rapidly Manufactured SmallSat goals requires close collaboration with multiple Centers and groups within NASA and MIT that are working to their own timelines and requirements

New turn around of employees and training

NanoRacks deployer will need to be certified by JSC Safety panel to deploy the MRMSS

Need to start talking to PSRP to initiate a TIM to introduce the concept to the ISS

## Future Work

Specific subsystems and payloads need to be identified

Continued testing of structure expected to be completed by end of FY14

Investigation of structural modularity for additional U's



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# Special Thanks

## **Massachusetts Institute of Technology**

Center for Bits and Atoms

## **Cornell University**

Zac Manchester

## **San Jose State University**

Aerospace Engineering undergraduate and graduate students for initial  
prototype assistance and design work

## **NASA Ames Research Center**

Greenfield Trinh for fabrication assistance

Matthew Reyes and Andrew Filo

NASA Ames SpaceShop for initial prototype development lab space and help

Office of the Chief Technologist

Elwood Agasid for advising