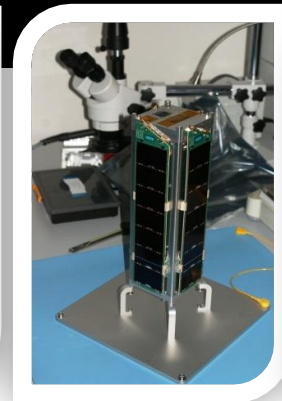
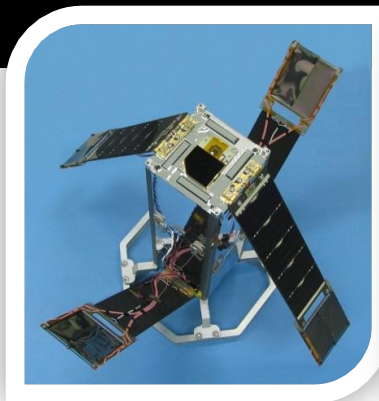


From Single to Formation Flying CubeSats: An Update of the Delfi Programme

Jian Guo, Jasper Bouwmeester & Eberhard Gill

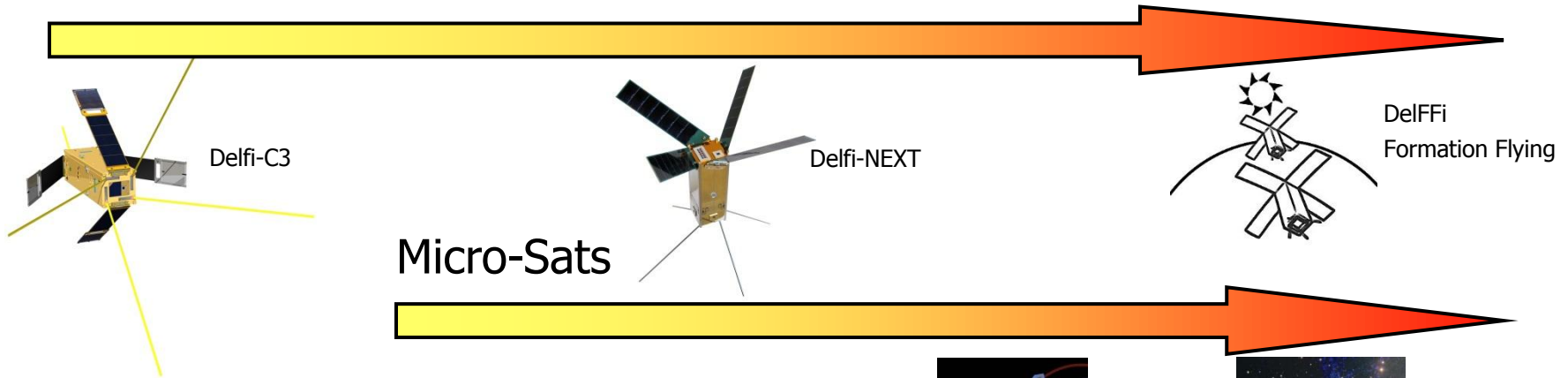


Outline

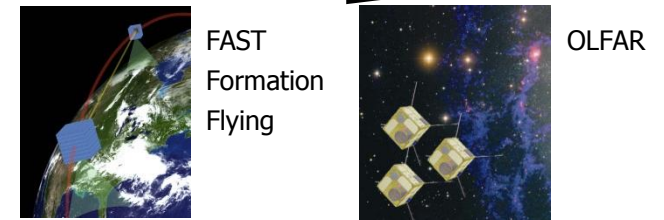
- Introduction
- Delfi-C³ Mission
- Delfi-n3Xt Mission
- Lessons Learned
- DelFFi Formation Flying Mission
- Conclusions

Introduction

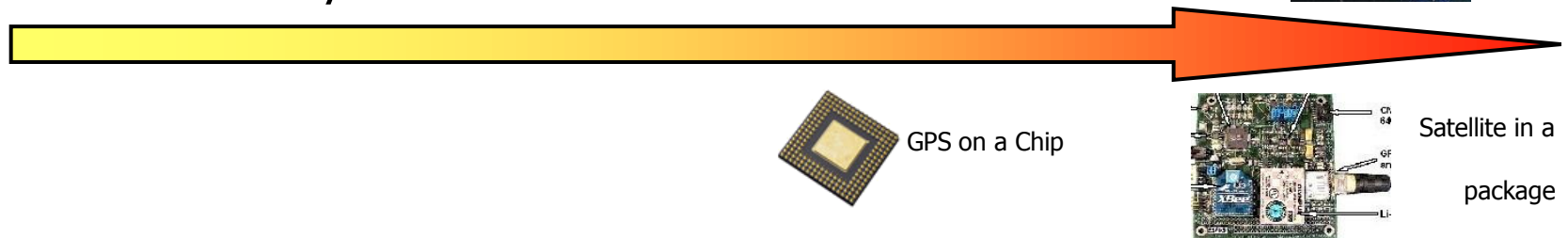
Nano-Sats



Micro-Sats



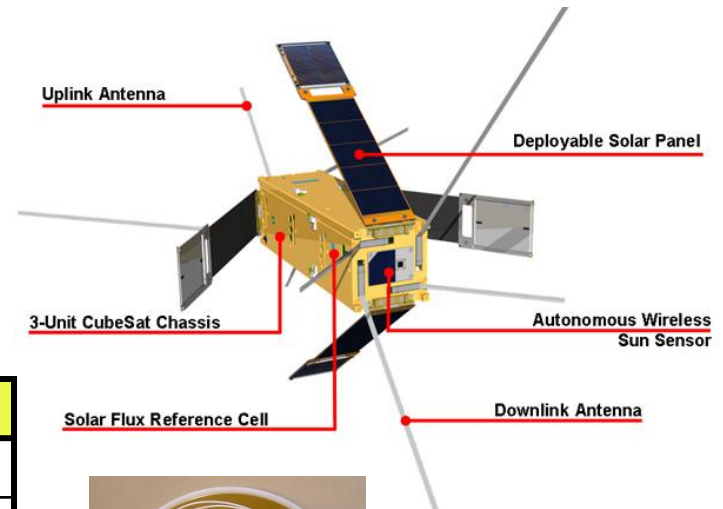
Miniaturized Systems



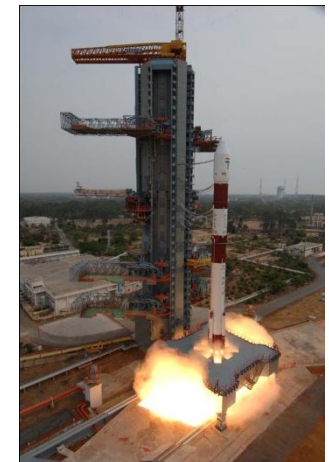
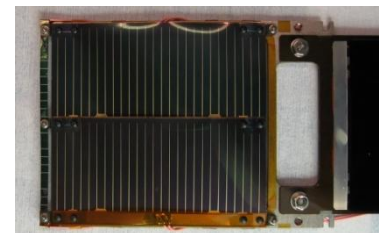
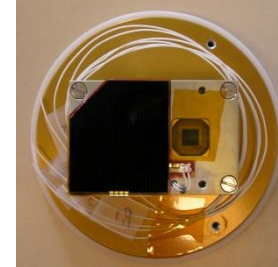
Delfi-C³ Mission

Overview

- First Dutch university satellite
- Developed by students in SSE
- Piggyback launch 28th April 2008



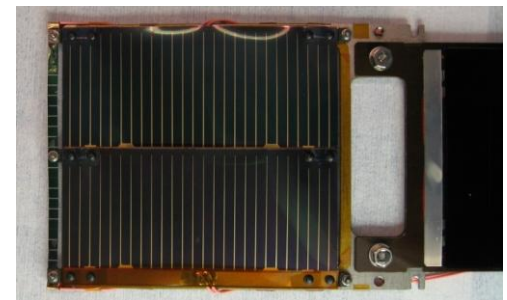
Key Specifications	
Dimensions	100x100x300 mm ³
Mass	2.2 kg
ADCS	Passive magnet control
CDHS	I2C bus
EPS	Decentralized, each PCB protected by microcontroller
TTC	Uplink UHF @ 435 MHz, 600 bps FSK; Downlink VHF @ 145 MHz, 1200 bps BPSK
Thermal	Passive
Payload	Autonomous wireless sun sensors, thin-film solar cells, transponder



Delfi-C³ Mission

Payloads

AWSS	
Sensor Type	Quadrant Sun Sensor
Mass	80 g
Dimensions	60x40x20 mm (lxwxh)
Field of view	90° x90°
Inaccuracy	~ 1°
Data rate	1 Hz



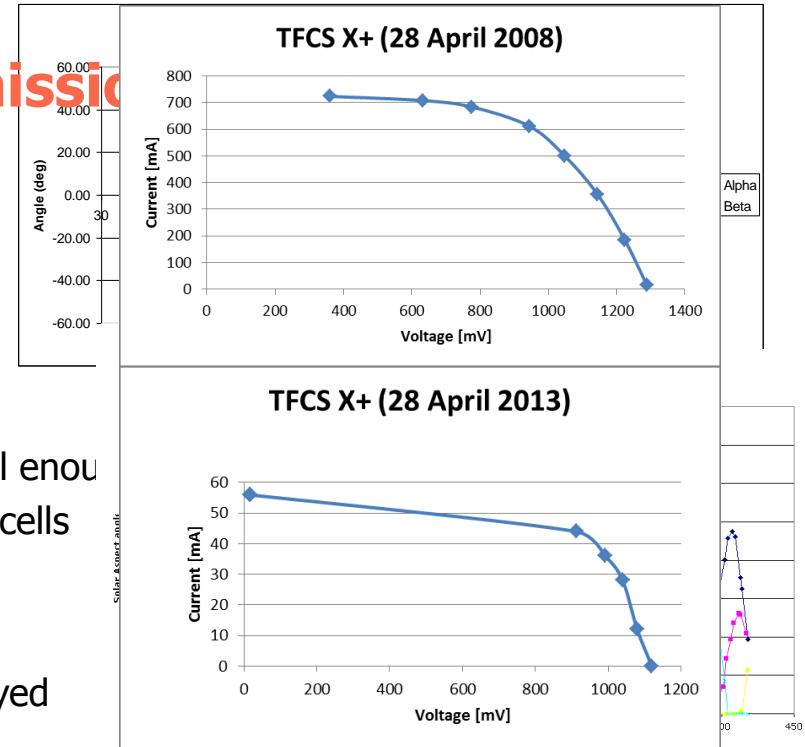
- Thin-film solar cells
 - 50% cost reduction
 - 50% increased power to mass performance

Delfi-C³ Mission

Results

A full mission

- Mission
 - So far more than 5 years of operations
 - 66 students and ~ 300 radio amateurs
- Payload
 - Telemetry from all payload received
 - AWSS Z+ working, Z- little data, but still useful enough
 - More than 53,000 I-V curves of thin-film solar cells harvested
- Platform
 - All 4 solar panels and 8 Rx/Tx antennas deployed
 - All subsystems fully operational
 - Rotation rate decrease from 5.06 °/s after injection to 0 – 0.7 °/s
 - OBC/subsystems crash occasionally due to onboard difference in clock frequencies (bus issue)
 - Reboot usually completed within a few seconds (but worst case after next eclipse)
 - Downlink always comes back operational



Delfi-n3Xt Mission

Overview

Education

> 60 students on mission

Technology demonstration

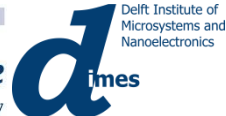
Partners from Dutch space sector

Innovation

Improvement of bus platform

Research

>20 scientific papers

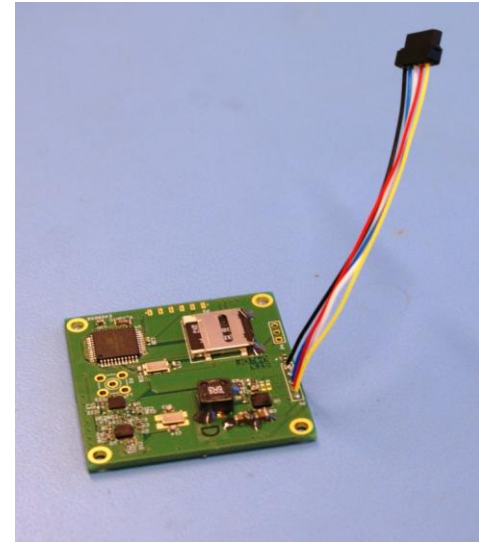
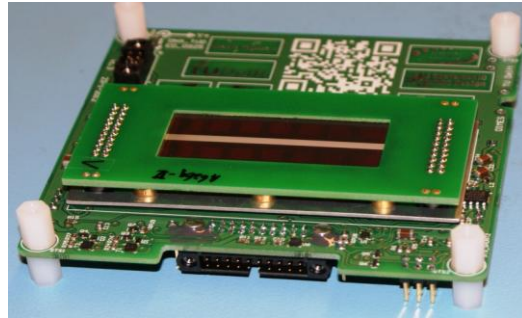
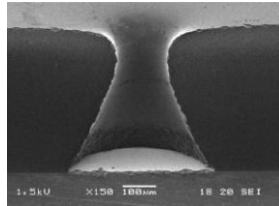
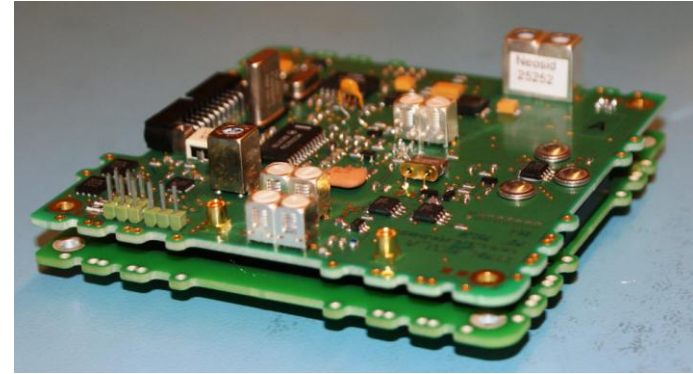


UNIVERSITEIT TWENTE.

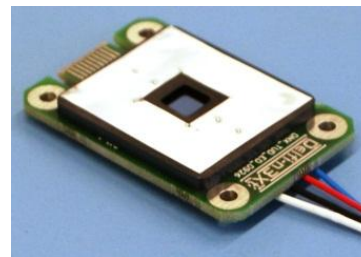
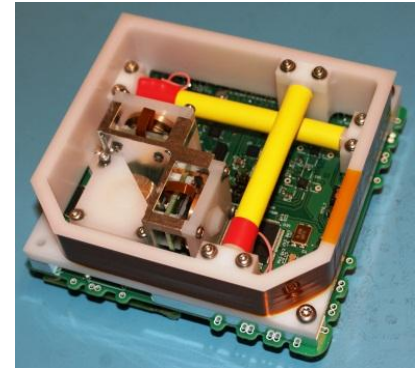
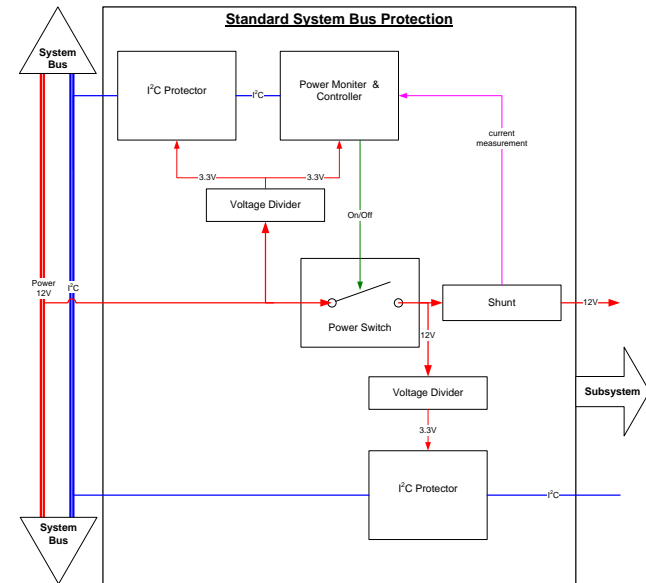
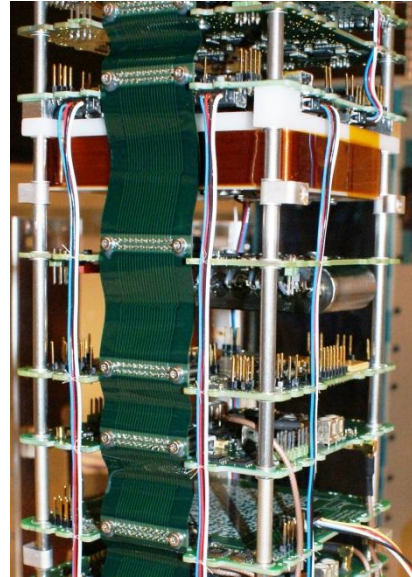
THALES



Delfi-n3Xt Mission Payloads



Delfi-n3Xt Mission Platform



ADCS Subsystem	
Parameter	Input
Mass	330 g
Power	1600 mW (max)
Volume	90X90X34.6 mm ³
Data	1 Kbits, 2 Hz

Lessons Learned

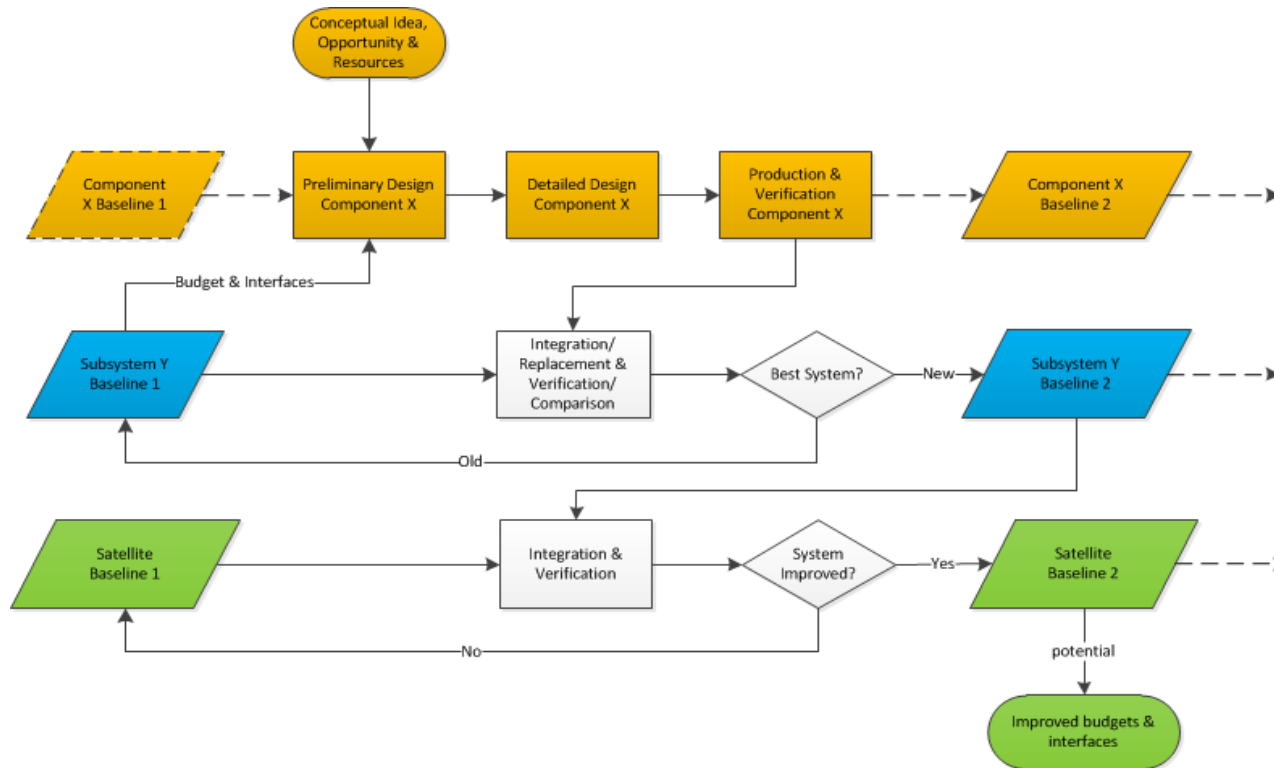
People

- Experienced engineers are the key for innovation
- Young and dynamic engineers are most motivated for innovation, but....
- An ideal team shall include both of them
- The innovation team shall have hands-on experience on spacecraft development
- CubeSat could be a good way for the quick training of engineers
- A stable core team shall be maintained

Lessons Learned

Process

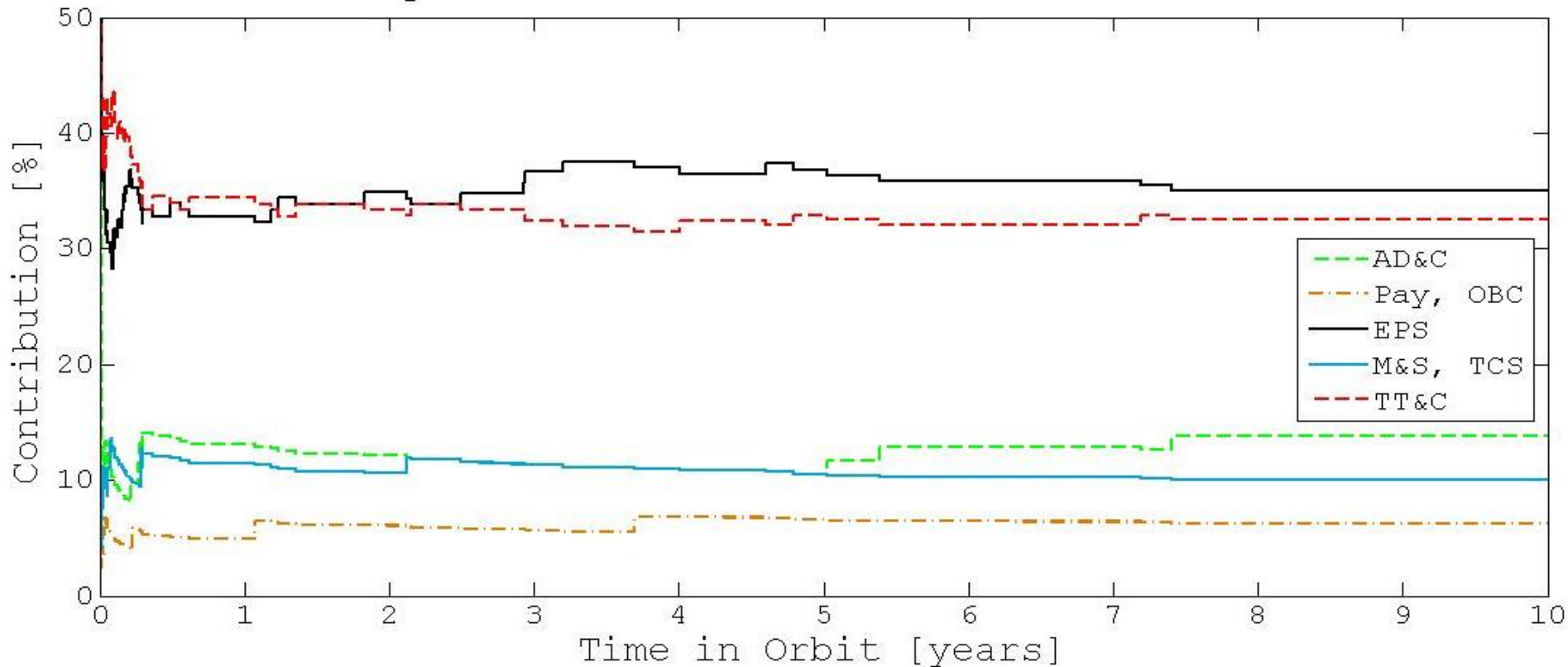
- Based on documentations or models, rather than people
- Stepwise improvement



Lessons Learned

Design

Subsystem Contribution to Satellite Failures



- Buy components at beginning, but never rely on buying

DelFFi Formation Flying Mission

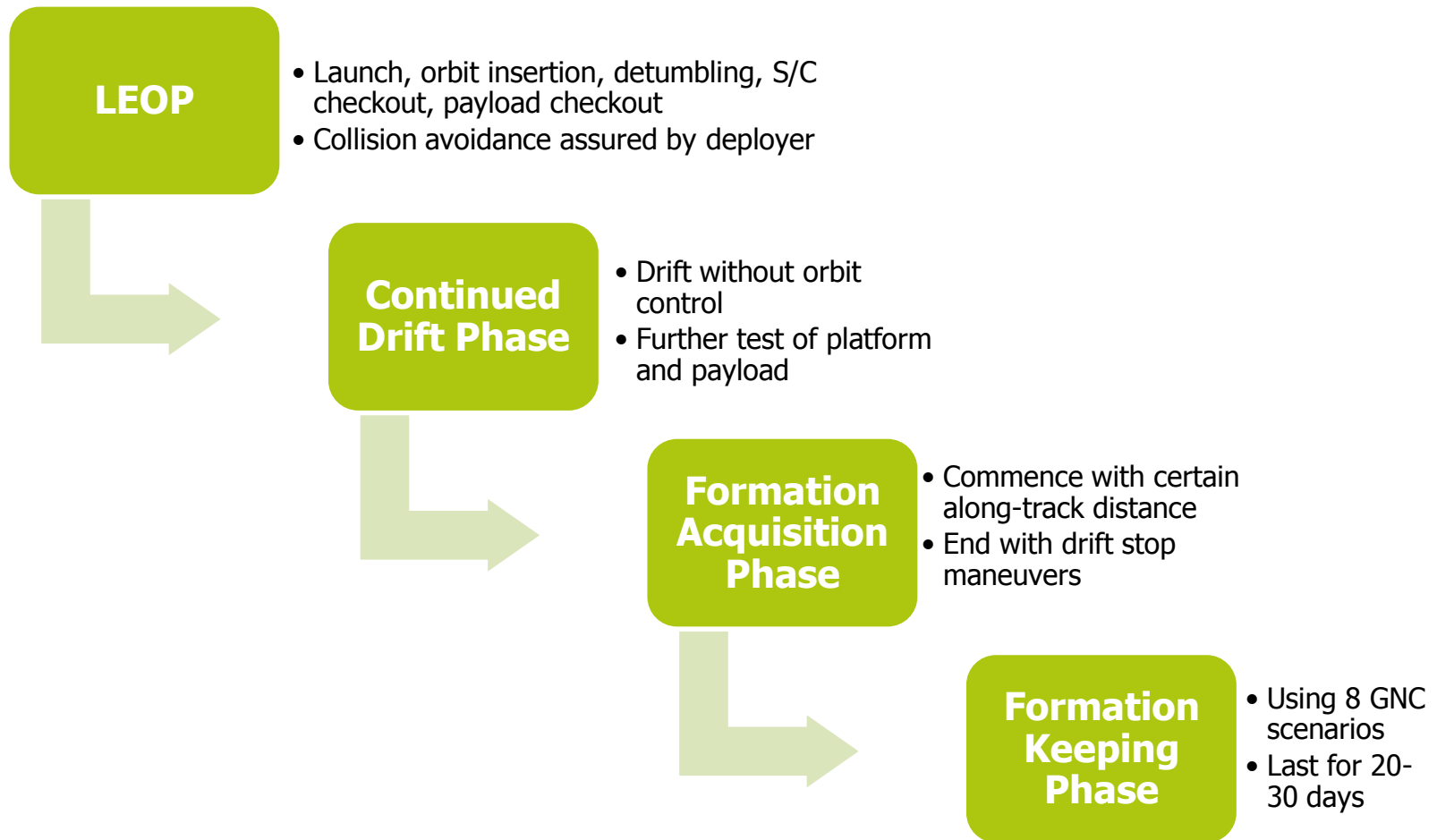
QB50 and DelFFi

- QB50
 - An International Network of 50 double or triple-unit CubeSats in Low-Earth Orbits for Lower Thermosphere and Re-Entry Research
 - Supported by European Commission under FP7 Space
 - Launch in 2015 by single launcher
- DelFFi
 - An integrated part of QB50
 - Adjustable spatial scales for multi-point measurements of low thermosphere
 - Demonstration of autonomous formation flying using two CubeSats
 - Hands-on experience for students



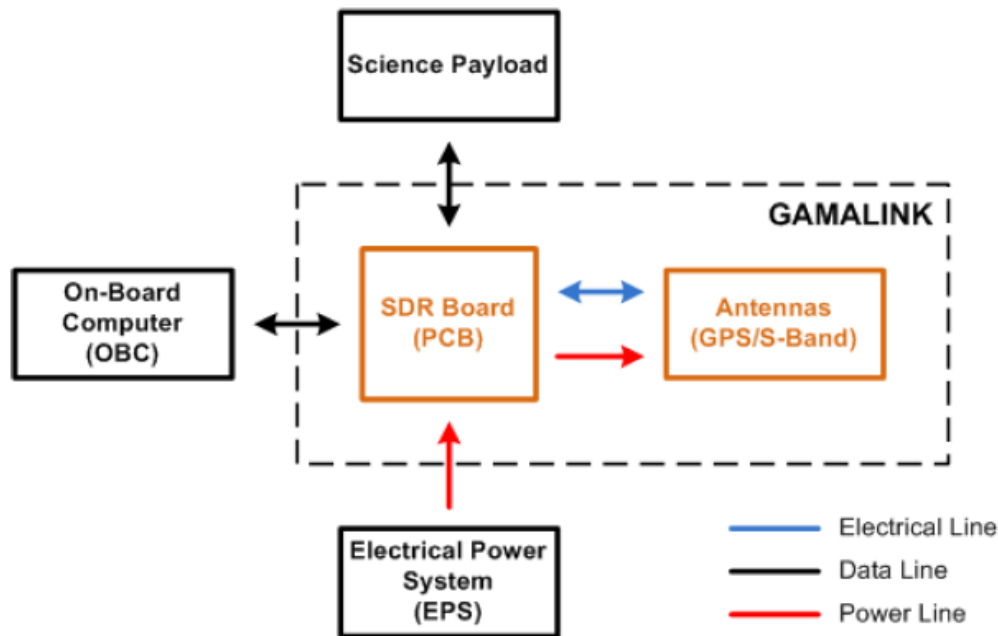
DelFFi Formation Flying Mission

Concept of Operations



DelFFi Formation Flying Mission

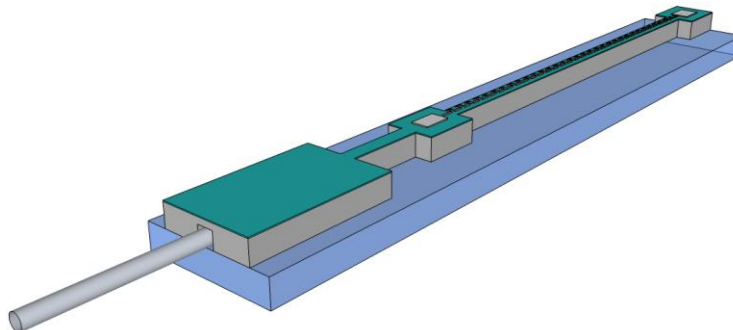
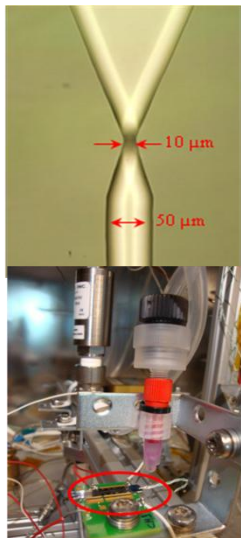
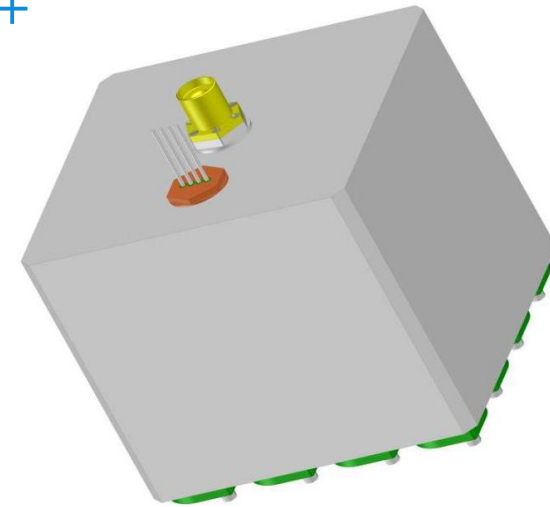
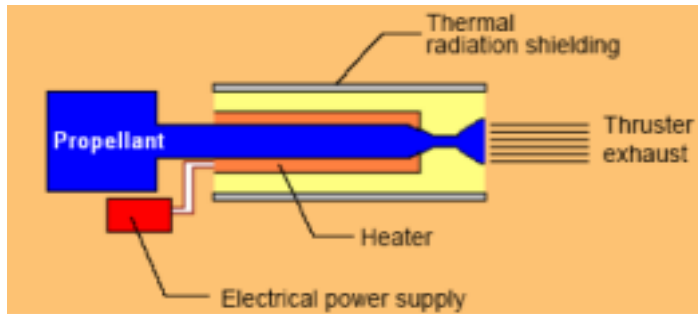
GAMALINK



Parameter	Value
Frequency	2.45 GHz (S-band)
Bandwidth	40 MHz
Positioning precision	5 m
PCB size	80×80×10 mm ³
PCB mass	< 100 g
Number of antennas	4 (3 S-band + 1 GPS)
Antenna size	~ 15×15 mm ² (S-band) ~ 20×20 mm ² (GPS)
Data interface	I ² C, UART
Supply voltage	3.3 V
Power consumption	< 1.5 W (transmitting) < 200 mW (S-band receiving) < 50 mW (GPS receiving)

DeFFi Formation Flying Mission

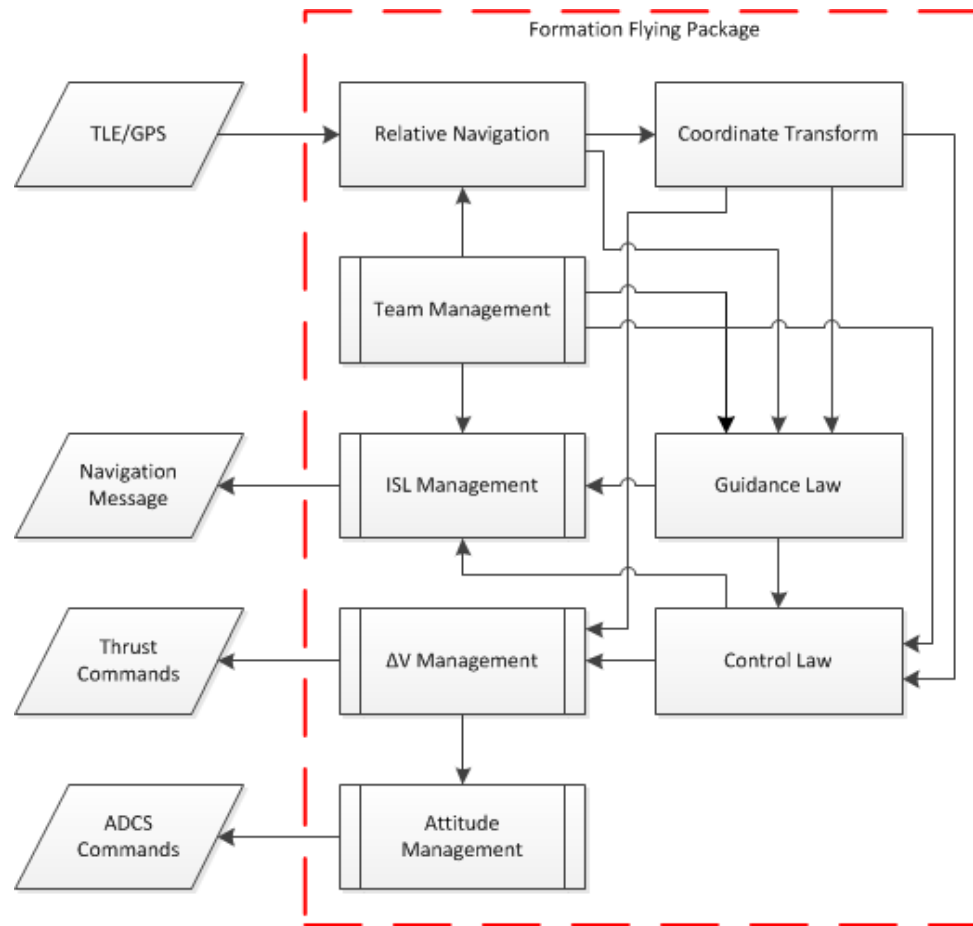
Micro-Propulsion System - μ PS+



Parameter	Value
Specific Impulse	100 s
System Mass	459 g
Propellant mass	60 g
Number of CGG	16
Chamber Pressure	7.6 bar
Max thrust	9.5 mN
Gas temperature	573 K
Dimension	90×90×80 cm ³

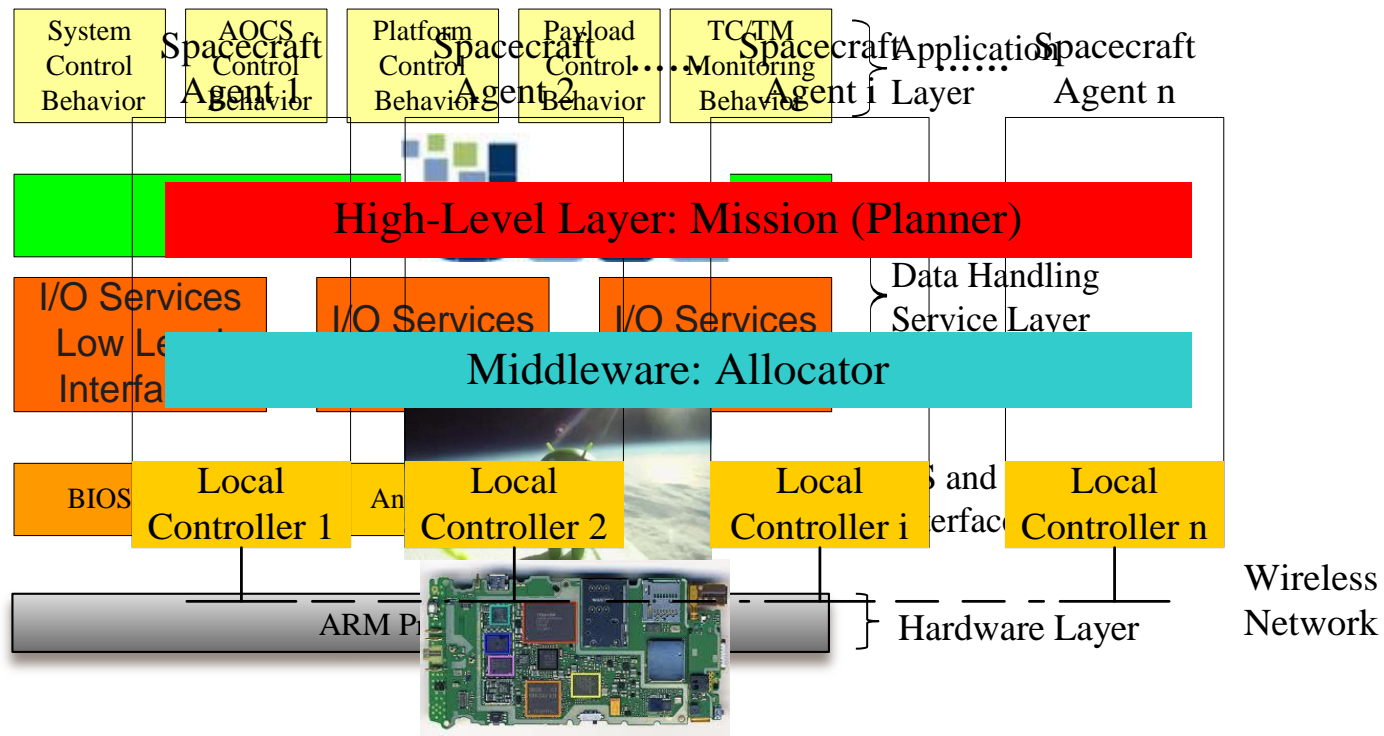
DelFFi Formation Flying Mission

Formation Flying Package



DelFFi Formation Flying Mission

Multi-Agent based FF Controller Experiment



Conclusions

- Delfi-C³ is a full success beyond all expectations!
- Delfi-n3Xt satellite and ground station are ready for countdown.
- DelFFi will demonstrate formation flying with CubeSats and is a significant step towards networks of small satellites.
- The lessons show that the reliability of critical subsystems shall be guaranteed using e.g. SPFF design.
- (Soft/Hard)Redundancy and a reliable databus are essential for a success CubeSat mission