

HYDROS[™]

Development of a CubeSat Water Electrolysis Propulsion System



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Water Electrolysis Propulsion

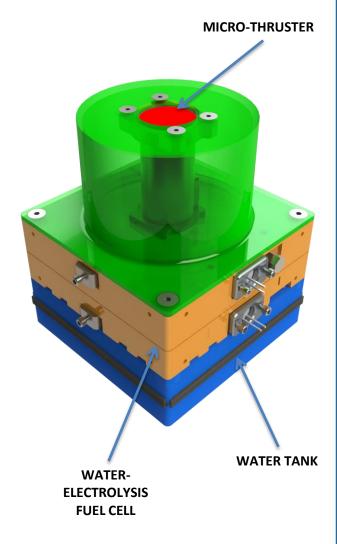


- Allows CubeSats to launch with a safe, storable, lowpressure, non-toxic propellant: water
- Fuel cell electrolyzes water into oxygen and hydrogen once on-orbit
- High performance bipropellant thruster provides up to 1 N of thrust at 300 seconds of specific impulse for: Orbit raising, plane changes, precision pointing, large delta-V maneuvers
- Total propulsion system volume <1U, including electronics
- Available in two configurations, including one that utilizes the "tuna can" (3U+) volume



Current Status of Technology

- TUI is developing water electrolysis propulsion under a NASA Phase II SBIR
- Fuel cell and thruster prototypes have been integrated and tested successfully
 - TRL-4+ now; integrated prototype testing to TRL-5 by Jan 2014
- Vacuum thruster testing has just been completed
- Flight hardware will be ready Dec 2013

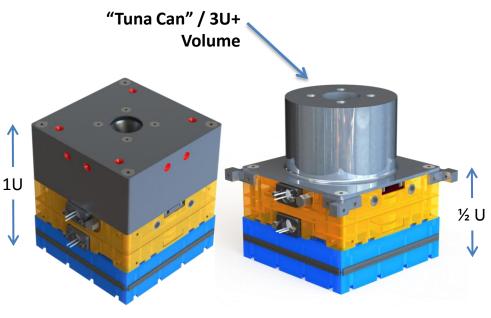


FFTHFRS

Advanced Capabilities for Space, Sea, Earth, & Air

HYDROS Configurations

- Advanced Capabilities for Space, Sea, Earth, & Air
- The HYDROS propulsion system is available in a standard 1U cubic configuration as well as a smaller "tuna can" (3U+) volume configuration that takes advantage of the extra space allowed within the P-POD deployer spring
- Both configurations are designed to easily integrate into any CubeSat bus, including Colony II, Pumpkin, and ISIS



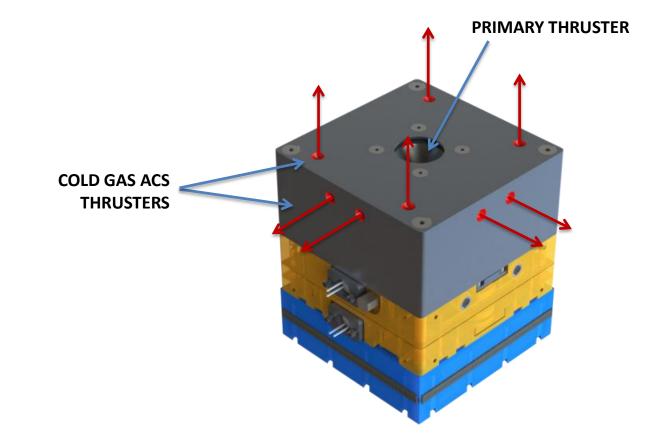
Standard Configuration

3U+ Configuration

HYDROS with ACS Thrusters

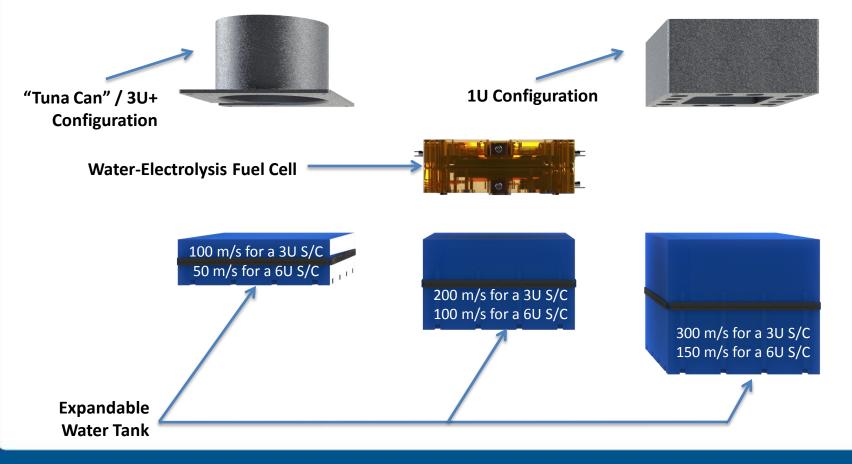


• Future work will integrate cold-gas ACS thruster ports for attitude control



HYDROS: A Modular Propulsion System

- Modular design allows HYDROS to fit within CubeSat form factors (1-12 U) as well as other small satellite platforms
- Water tank is easily scaled to provide the desired delta-V



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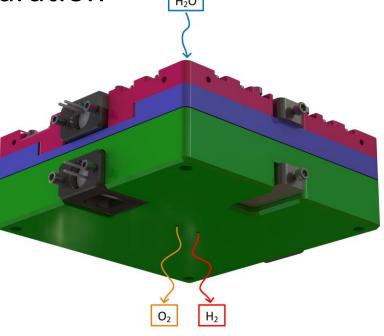
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Fuel Cell



- TUI's fuel cell is designed to generate and pressurize gaseous oxygen and hydrogen
- Designed for zero-g operation from the get-go

 No need for spacecraft spinning or other complex mechanics to enable gas separation
- Fueled by deionized water
- Consumes 0.5 10 W depending on desired gas generation rate
- Produces gas at efficiencies up to 85%





 Bipropellant microthruster designed for integration into CubeSats

Thruster

- Gas flow is controlled via two lightweight , low power, and isolated propellant valves
- Features reliable and repeatable spark igniter design
- Can be easily optimized for desired mission parameters due to modular nozzle and injector design

Performance Metric	Goal	Demonstrated To- Date
Thrust (Max)	1 N	0.8 N
Minimum Bit Impulse	0.1 mN-s	< 0.75 mN-s
Specific Impulse	300 s	300 s



Developmental Prototype

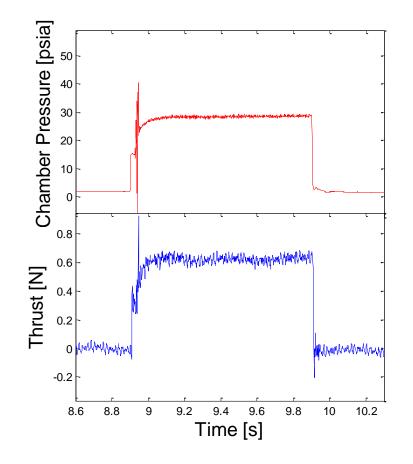


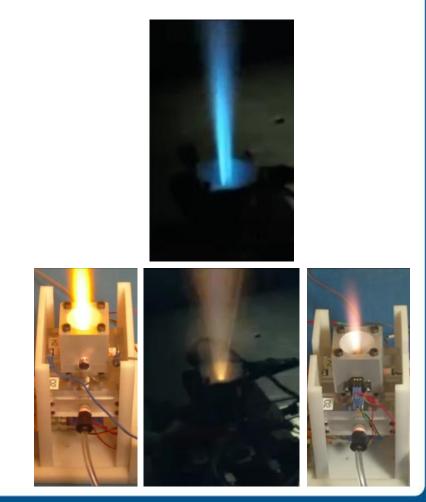
Engineering Model

Hot Fire Test Results



Hot fire testing of multiple prototypes under vacuum and ambient conditions has been completed

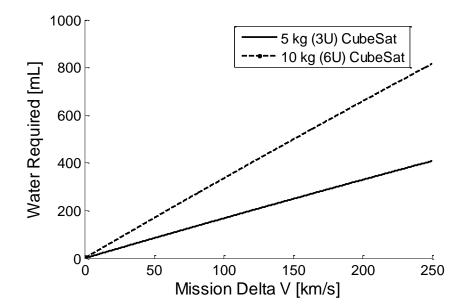




Water Propellant



 Reference mission requires just over 100 mL of water propellant to produce 100 m/s of ΔV



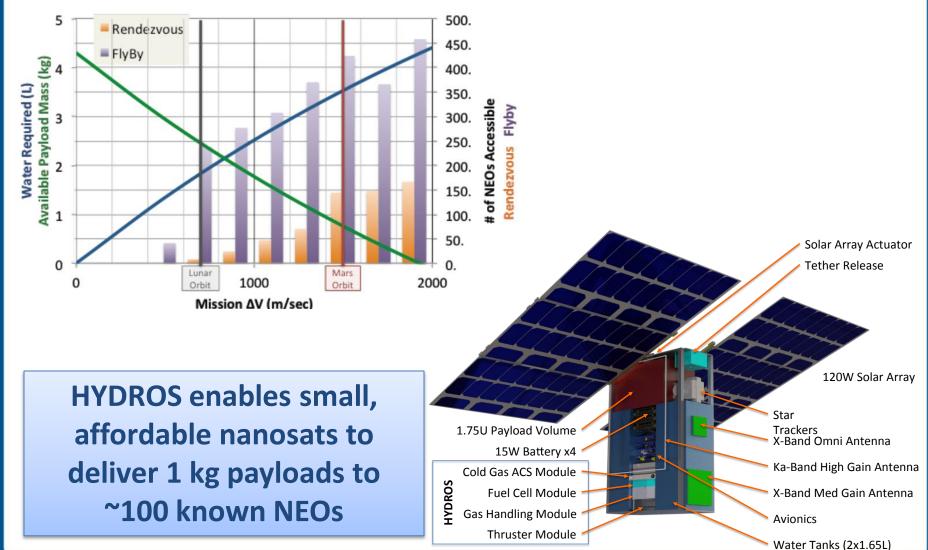
- A 10 kg nanosat (eg. 6U CubeSat) will require just over 300 mL (1/3 U) of water for 100 m/s
- Water is stored in an elastic bladder that is pressurized with gas generated from the fuel cell, ensuring nearly complete propellant utilization

Example Application: Asteroid Payload Express

Advanced Capabilities for Space, Sea, Earth, & Air

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• 6U CubeSat delivered to minimum-energy Earth-escape



PowerCube System



- The PowerCube[™] CubeSat module integrates HYDROS electrolysis propulsion with a deployable array and innovative COBRA[™] gimbal
- Enable high performance, orbit agile CubeSat missions
- 80 W Peak Power, 50 W OAP
- 100 m/s ΔV, 5 m/s per orbit
- COBRA gimbal enables precise pointing of panel and payloads without momentum wheels



About Tethers Unlimited, Inc.



- Founded in 1994 by Robert L. Forward & Robert Hoyt
- NASA SBIR & NIAC funding fueled initial growth
 2005 NASA SBIR "Success Story" Selection
- Successfully completed >70 contracts for NASA, DARPA, Navy, AFRL, Army, & industry primes
- Designed, built, launched, & operated a 3-picosatellite space flight mission in 2007, for less than \$1M
- 7 Patents on space technologies
- Core Technologies:
 - Tether Propulsion & De-Orbit Technologies
 - Software Defined Radio Comm. and Nav. Sensors
 - Deployable Apertures and Structures
 - Additive Manufacturing of Spacecraft Components
 - Space Robotics
 - Optical Fiber Tether Dispensers for Mobile Robots



