



CubeSat Developers Workshop 2007

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Presented By:
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CUBESAT

CubeSat History

- First conceptualized in 1999 by Stanford and Cal Poly
- Driven by need for student opportunities
- Cal Poly's current role
 - Provide standard interface and system for deploying CubeSats (P-POD)
 - Maintain the CubeSat Standard
 - Coordinate launch opportunities
 - Networking ground stations around the world dedicated to CubeSat operations.



Some Data

- 18 CubeSats in LEO (32 Launched)
 - 6 in non-P-POD launches
 - Toronto
 - ESA (SSETI Express)
 - Japan ■
- Experiments include:
 - Astrobiology (GeneSat)
 - Component Testing (CP-1-3, Boeing, ION, others)
 - Ionospheric Research (QuakeSat)
 - Pico-inspector testing (Aerospace Corp.)

CubeSat History

Eurokot: June 30, 2003



6 CubeSats – 2 Cal Poly P-Pods

SSETI Express:
October 27, 2005



3 CubeSats

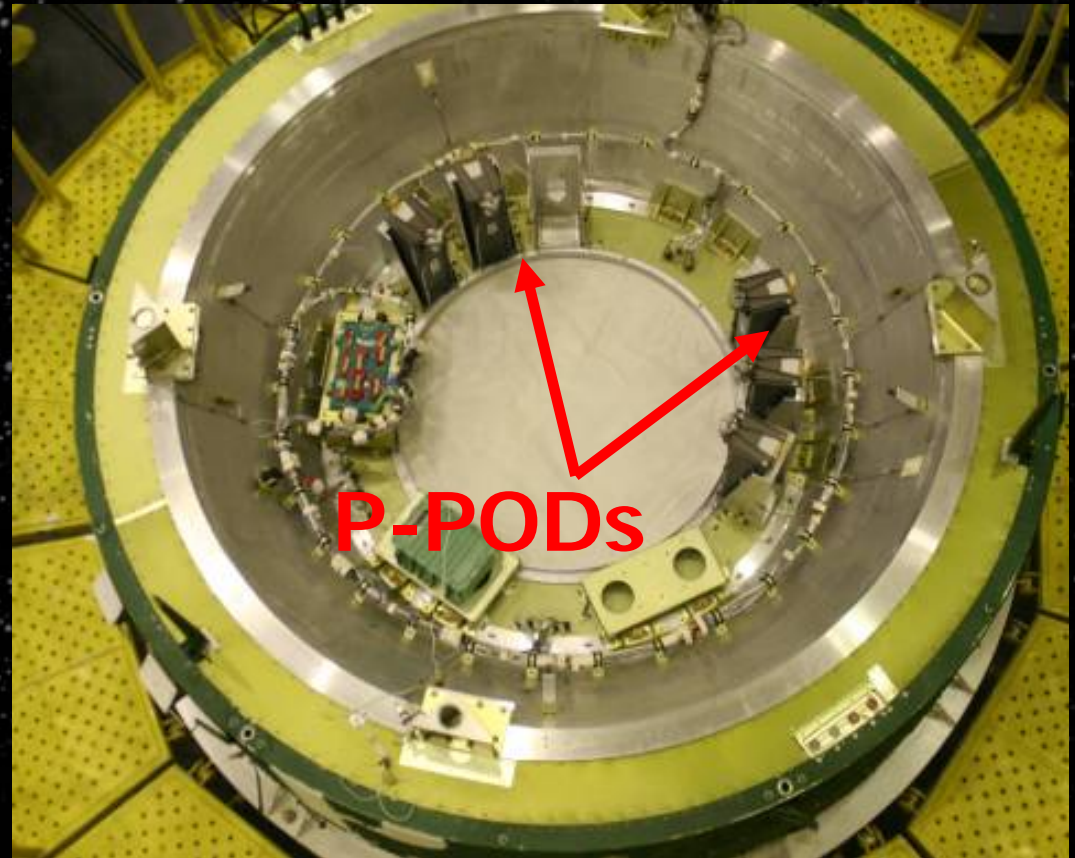
CubeSat History

M-V-8:
February 22, 2006



1 CubeSat: CUTE-1.7

Dnepr 1 (Belka): July 26, 2006
(Launch Failure)



14 CubeSats – 4 P-PODs

Minotaur (TacSat2): Dec 06

- 1st U.S. Launch of CubeSats



- Payload: GeneSat-1



Dnepr 2 (EgyptSat)

- April 16, 2007
- 7 CubeSats



P-PODs



Boeing's CubeSat TestBed 1 ("CSTB1")



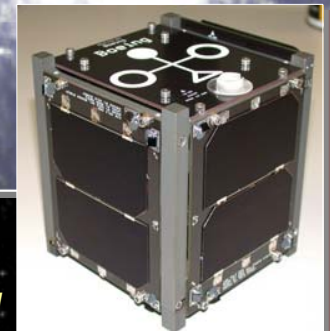
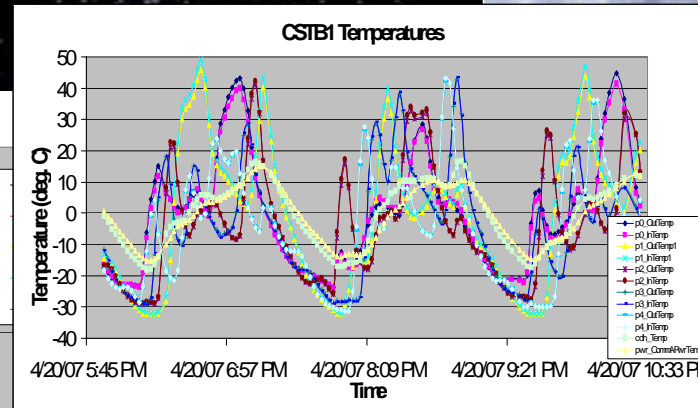
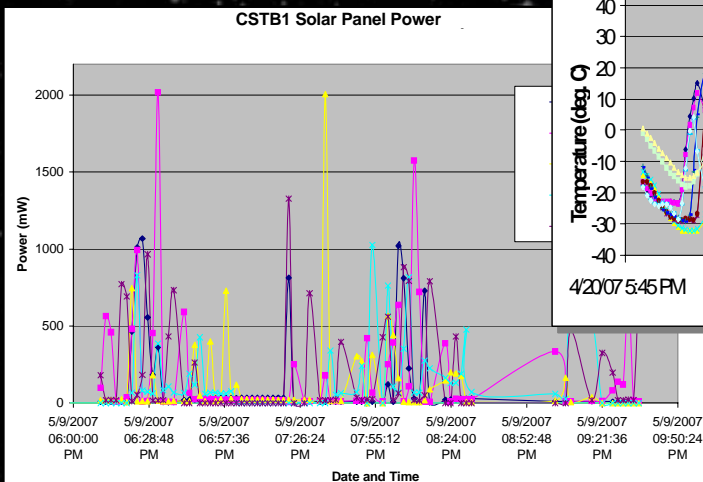
CSTB1 Features

- Ultra-Low Power Imager and MCU for Image Processing
- Coarse Attitude Sensors & Control
- High Capacity Li-ion Batteries
- SOA Triple Junction Solar Cells
- Selected Redundancy for Key Subsystems

Operational Summary

- >100% of Mission Goals Met!!
- More Than 300,000 Data Points and 5.5 MB of Data Downloaded

Photograph taken by CSTB1



CSTB1

**STATUS: Launched April 2007,
FULLY OPERATIONAL !!**

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Phone: (714) 372-1617
e-mail: charles.s.macgillivray@boeing.com

The Aerospace Corporation

AeroCube-2 April 2007 DNEPR Flight Results

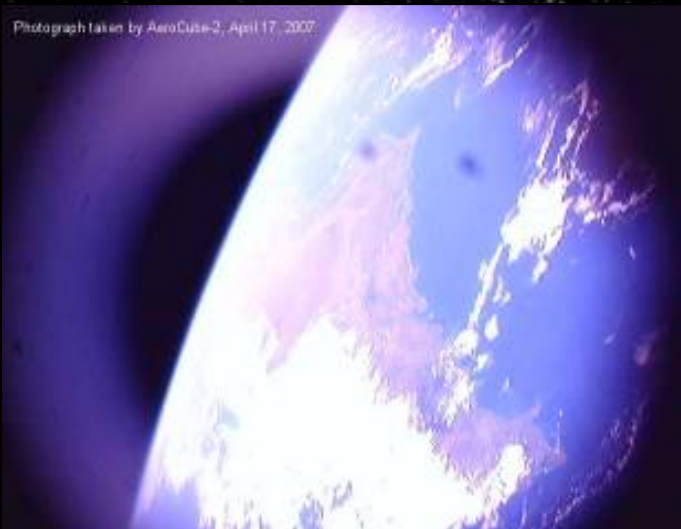
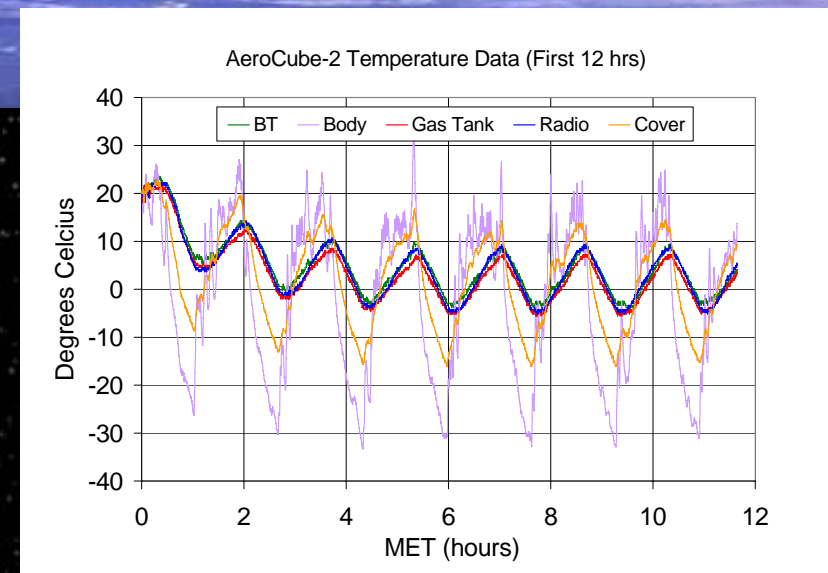


Mission Goals

- Demonstrate "Ring Bus" power system
- 1st Attempt for long duration PICO/Cubesat
- Demonstrate 9" pillow balloon for deorbit
- Certify local ground station in El Segundo, CA
- Photograph earth and other Cubesats

Mission Results

- Negative power balance \Rightarrow mission ended in 24 hrs
- Photographed earth and Cal Poly Cubesat
- Downlinked SOH data for first 12 hrs
- Certified local ground station (good link & tracking)
- Did not inflate balloon due to power system failure



Aerocube-2 photograph of the island of Madagascar from 400 mile orbit altitude and 105 seconds after ejection.



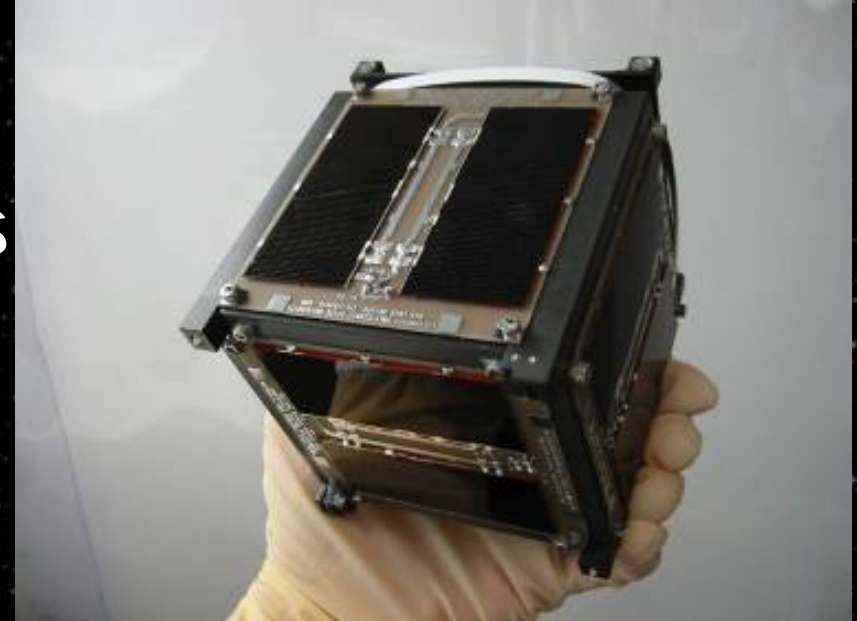
Aerocube-2 photograph Cal Poly Cubesat 65 seconds after ejection

Why Do We Need CubeSats?



Skills and Experiences

- Team-building
- Project management
- Building to flight standards
- Integration and testing
- Overseeing a complete mission lifecycle



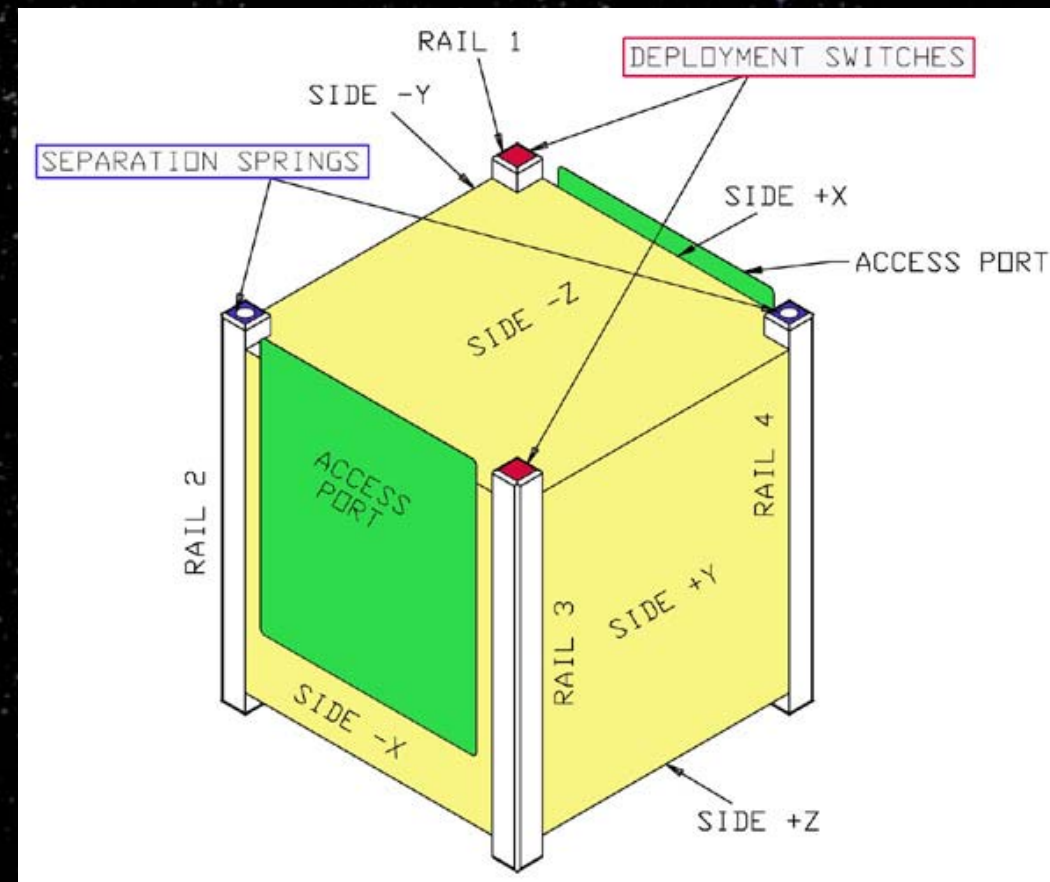
CubeSat Community Purpose

- 80+ universities, private companies, government organizations building picosatellites
- Program designed so that students can participate in entire life cycle of a space mission
- Use concepts of standardization and ridesharing to meet objectives



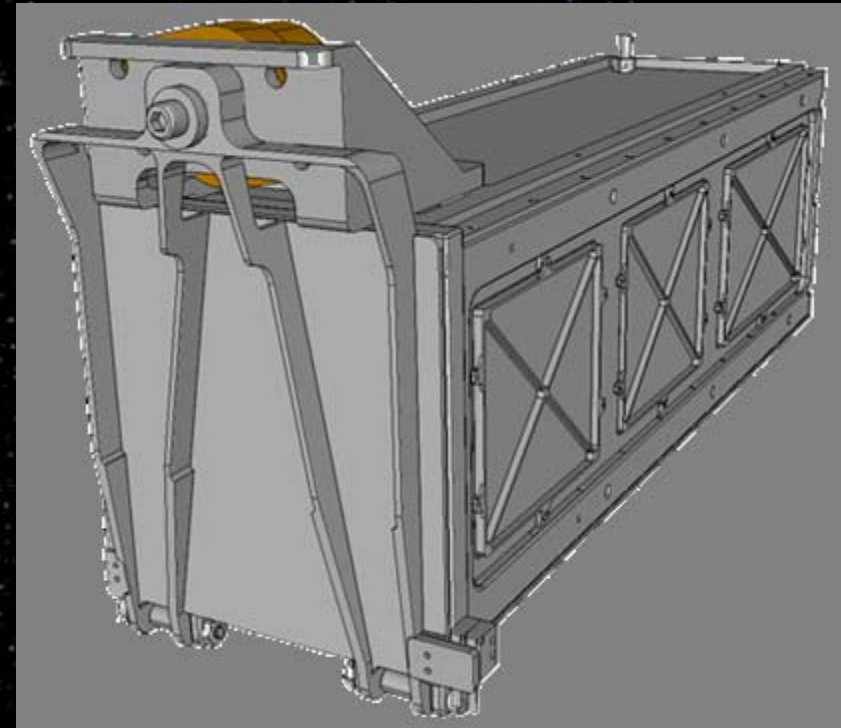
The CubeSat Standard

- Shape and size (10 cm cube)
- Mass (up to 1 kg)
- Interface to P-POD
 - Rails
 - Access ports
- Materials and tolerances
- Operations
 - Deployables
 - Communication
- Different configurations possible



Poly Picosatellite Orbital Deployer

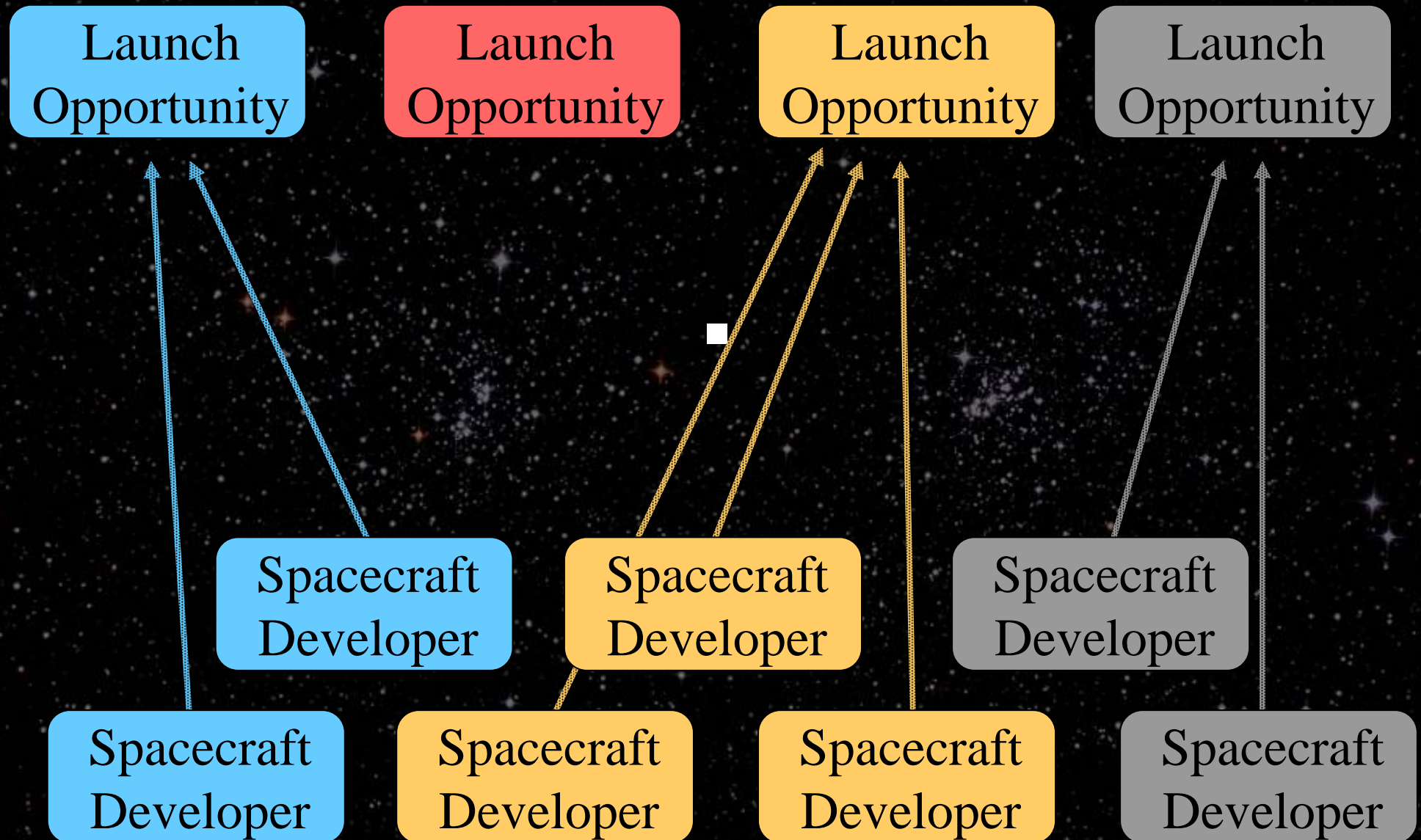
- Standard deployment system
 - Tubular frame
 - Spring assisted ejection
 - Payload of 3 single CubeSats
- P-POD mission objectives
 - Protect LV and primary payload
 - Safe/reliable deployment
 - Compatibility with many LV



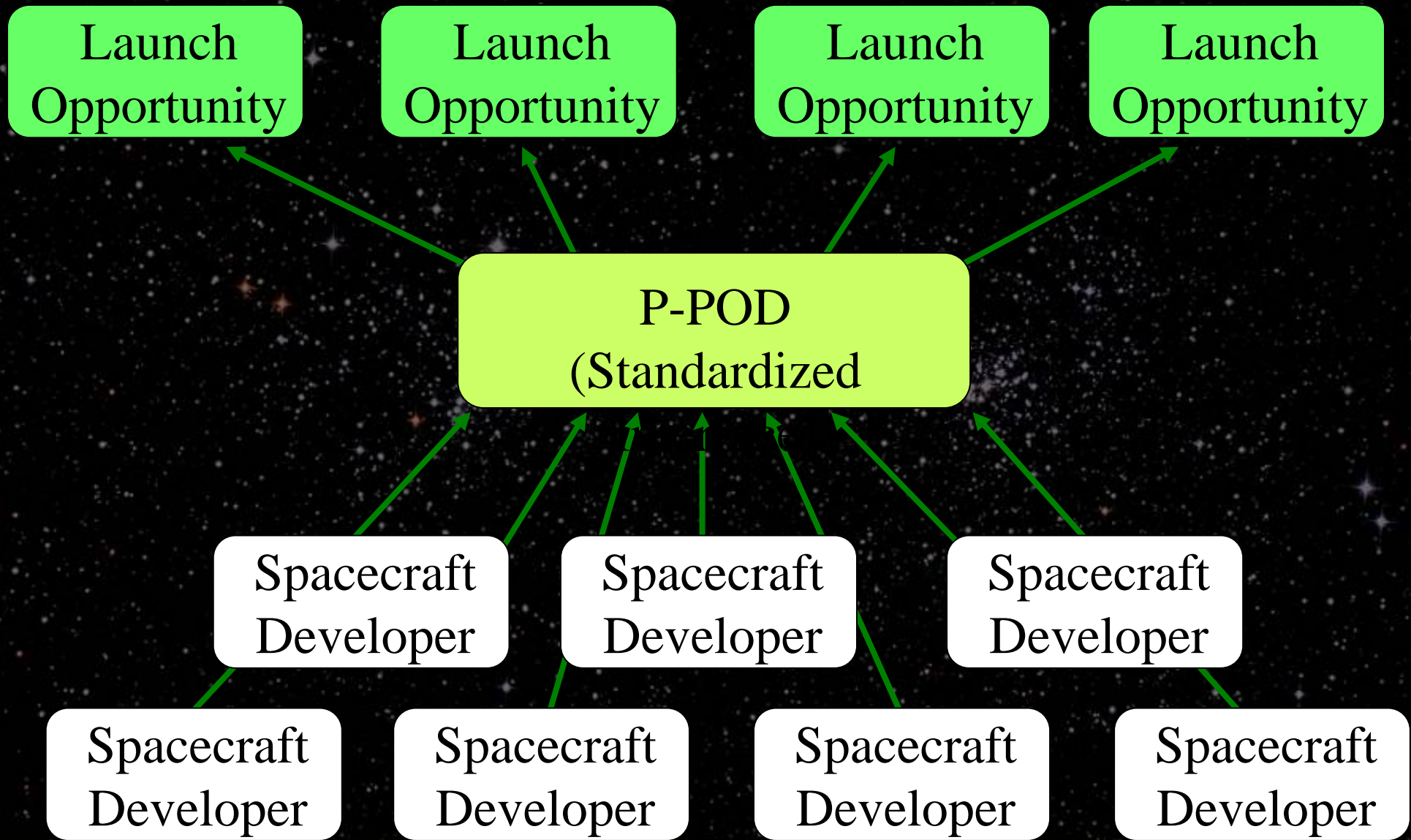
Standard = Flexibility

- Pre-qualified P-POD and LV interfaces
 - Maximize number of compatible missions
 - Reduce integration time
 - Minimize NRE and associated costs
 - Repetition minimizes design, analysis, and testing for subsequent missions
- Possible to transfer spacecraft to a different LV if launch is delayed or canceled
- Spacecraft Development Without Firm Launch
 - Standard Independent of Launch Vehicle
 - Fast Response to Launch Opportunities

Current Secondary Launches



Flexible Secondary Launches



Distribution of Costs

- Multiple manifest
 - Distribute costs over many customers
- Multiplexing spacecraft
 - Deploy multiple spacecraft per mechanism
- Repetition
 - Use identical, standard systems not mission specific



Upcoming Launches

- Falcon-1 LV (RazakSat)
 - March 2008
 - 2+ P-PODs
 - Accepting apps



- Minotaur LV (TacSat3)
 - March 2008
 - 2 P-PODs



Upcoming Launches

- Atlas V (multiple)
 - 2009 onward
 - Accepting apps
- Dnepr 3
 - 2009
 - Accepting apps



Other Compatible Launch Vehicles

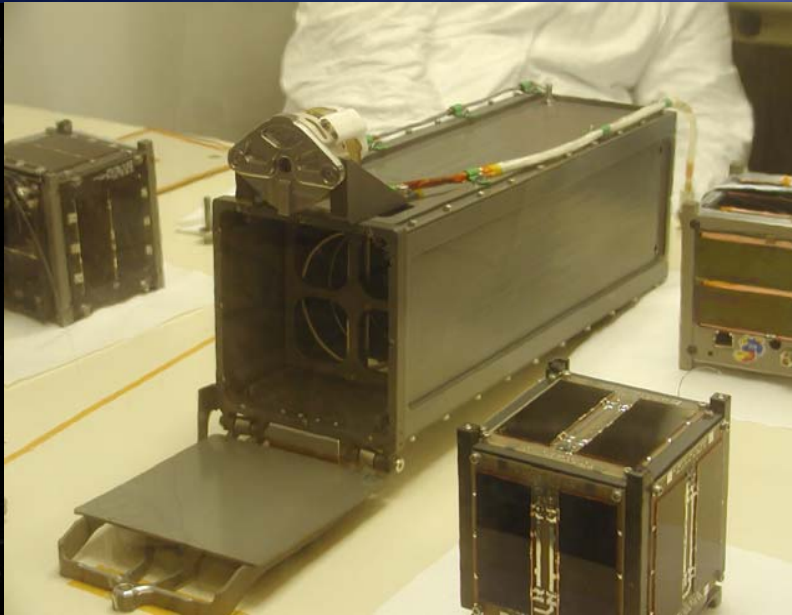
From existing...



...to tested...

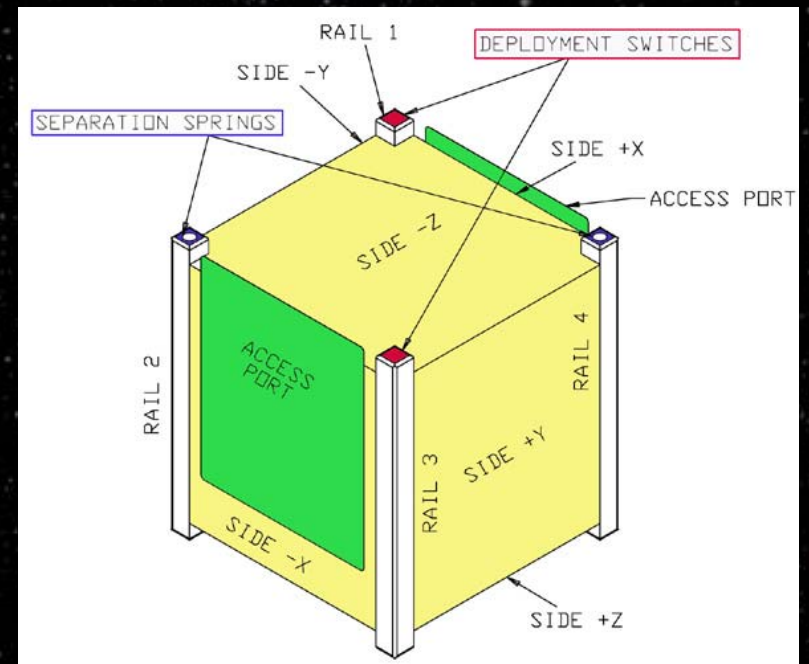
...to concepts.

Suggestions: CubeSat Construction



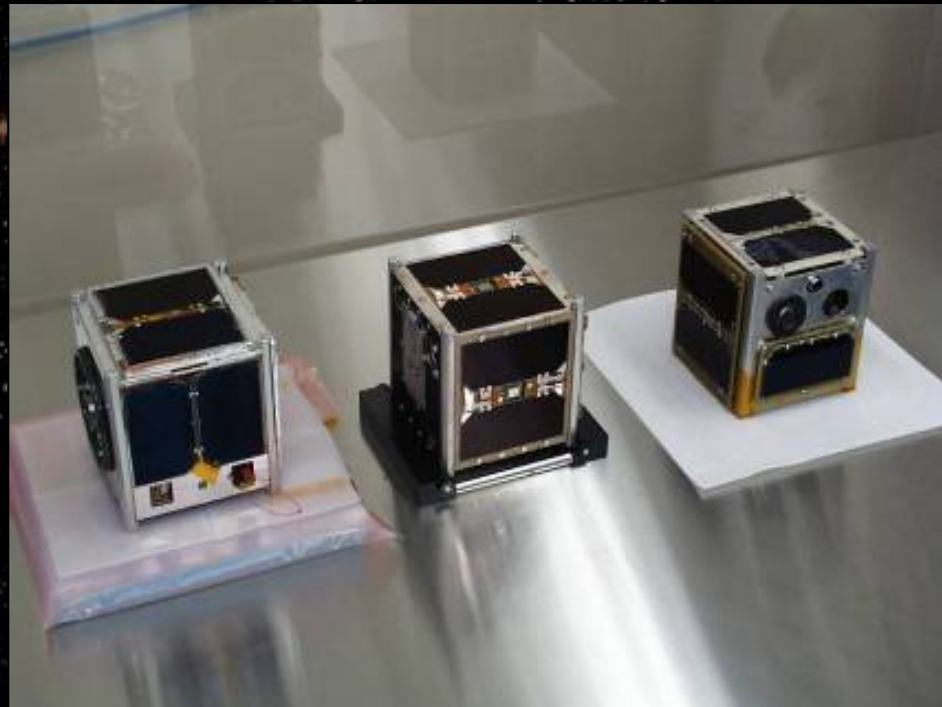
- The “top” of the CubeSat in the spec drawing actually goes in the P-POD first
- Contact us with questions or concerns

- It took us 2 years to build CP1, 1.5 years for CP2, CP3, 6 months for CP4
- Read the specification carefully



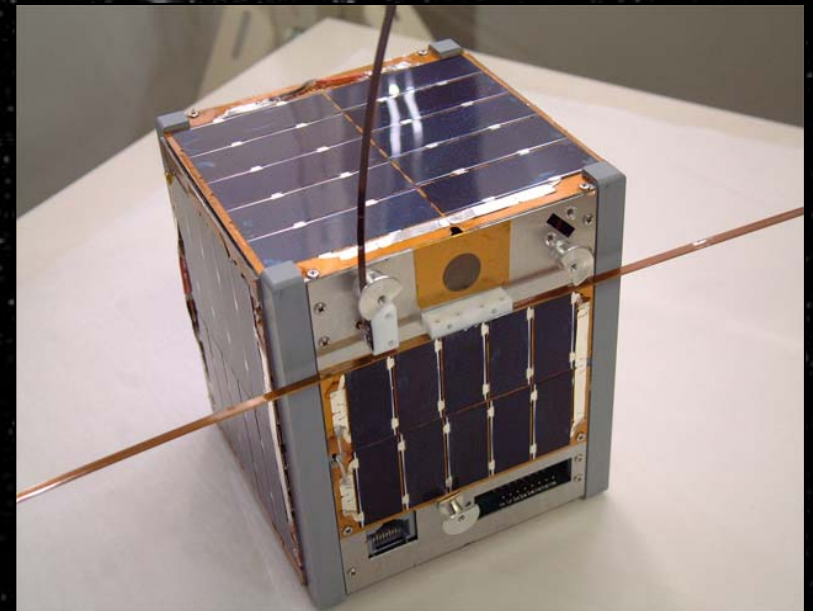
Take Fit Checks Seriously

- Fit checks are important
- Go into fit checks and reviews with highest fidelity hardware possible



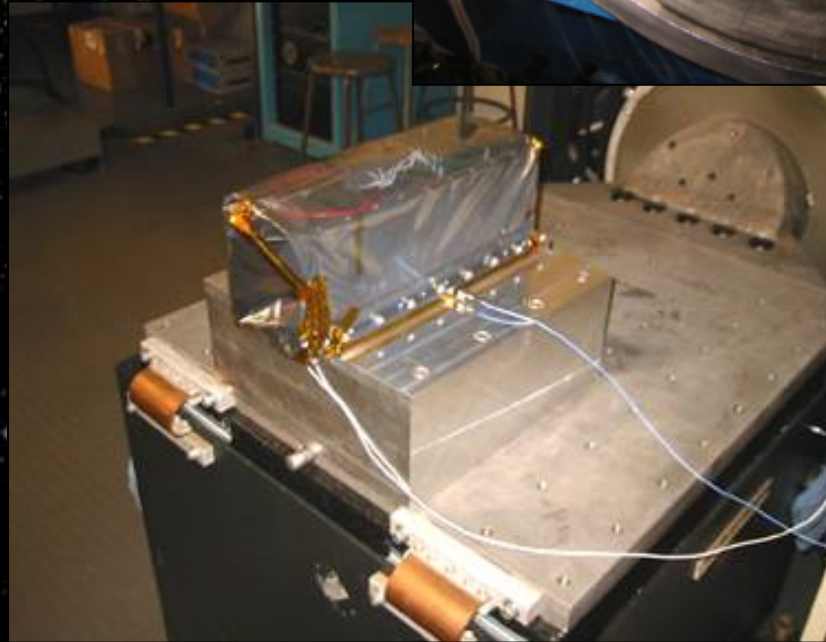
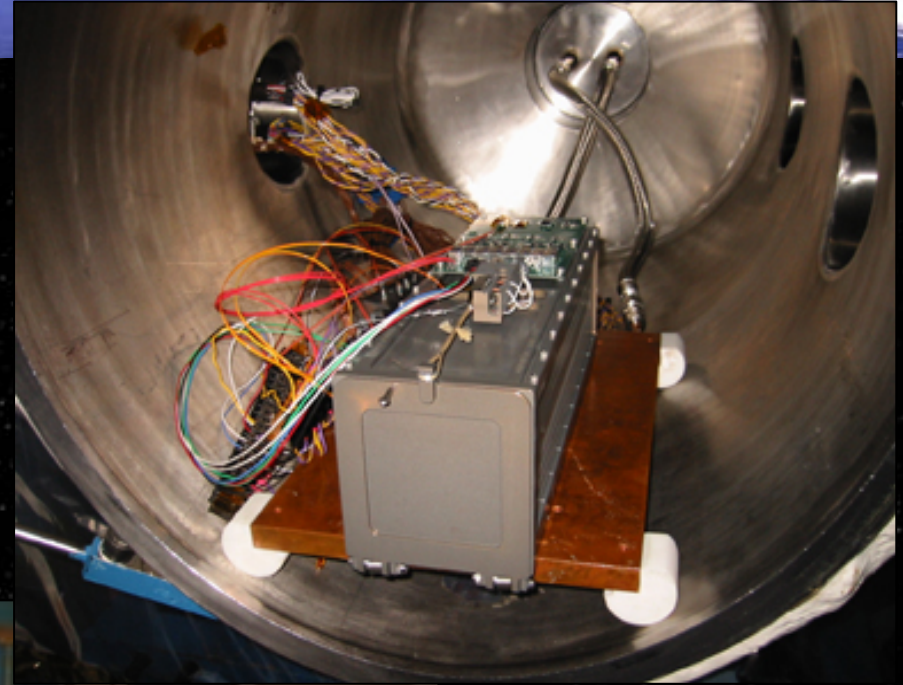
Test Like You Fly, Fly As You Test

- Do not cut corners during testing
- Test everything exactly as it will fly
- Don't make last minute changes
- Repeatable Procedures ■



Test Early and Often

- Test carefully/methodically
- Understand different stages
 - Prototype
 - Qualification
 - Acceptance
- Expect worst case



Integration

- Delivery expected to Cal Poly 2-3 months prior to launch
- Last tests are performed to ensure proper dimensioning and construction



Integration

- Satellites are integrated into PPOD, run through acceptance tests
- Last minute battery recharging and diagnostics can be performed
- Shipped to launch site ■



Current Goals

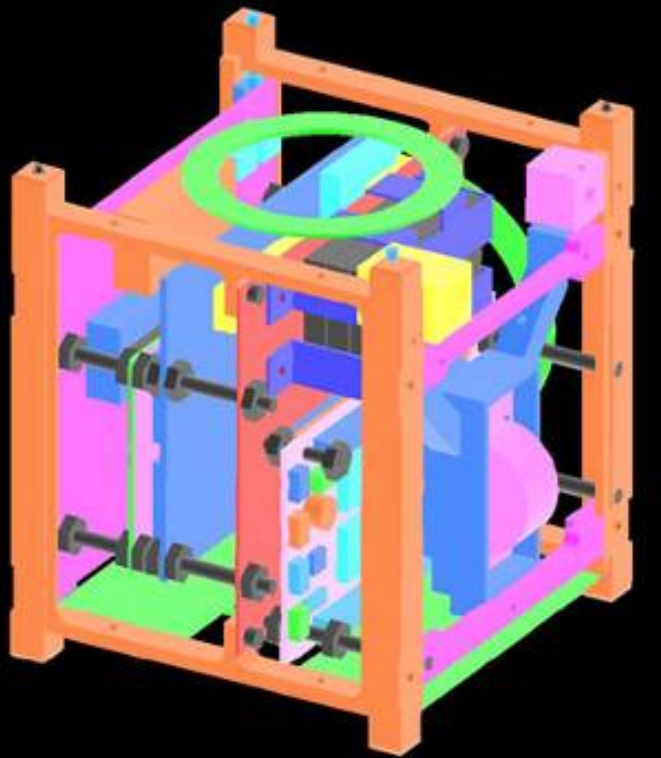
- Increase US launch capability
 - Atlas V, Minotaur, Falcon, others
- Increase number of Developers
- Promote CubeSats as a viable platform for low-cost missions
- Continue to educate students



RESULTS



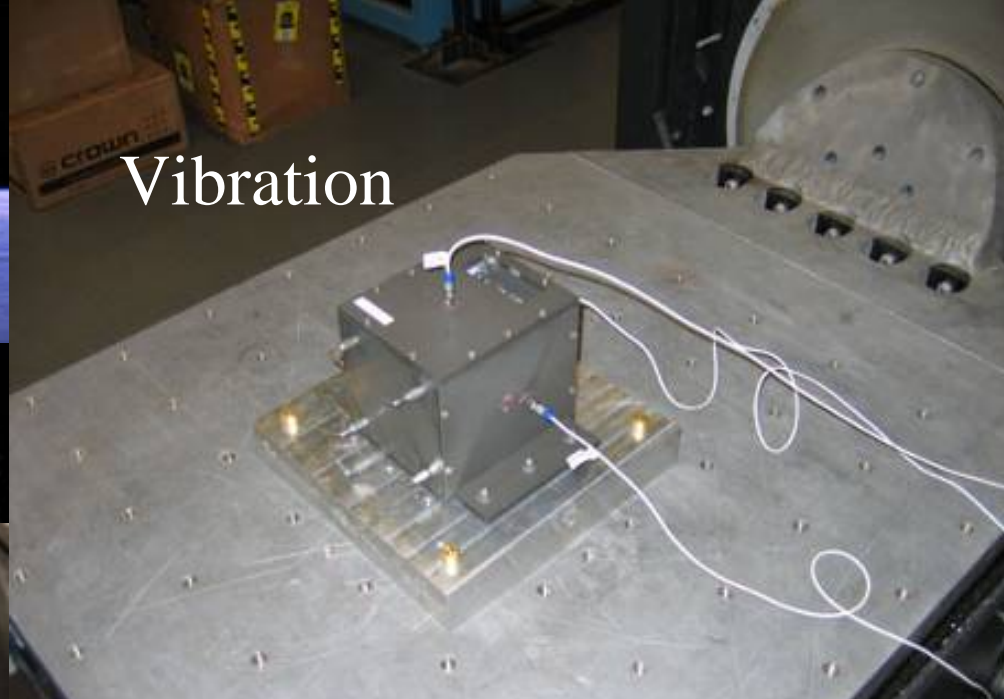
From Design



To Spacecraft

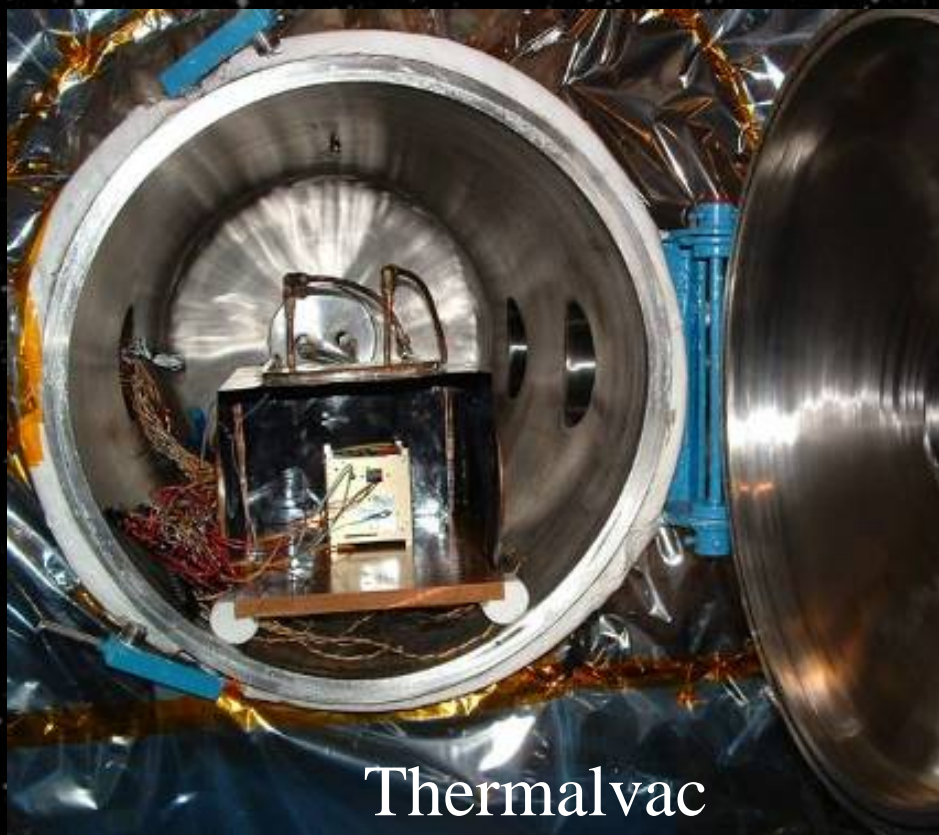


RESULTS



Vibration

To Testing



Thermalvac

To Integration



Clean Room

RESULTS

To Launch And Operations



Ground Station

Accomplishments



- Within 8 years
 - 18 CubeSats in LEO (88% successful)
 - Successful coordination & launch of 22 satellites on foreign and US launch vehicles
 - Launching US as well as foreign spacecraft
 - Multiple launch opportunities
 - International earth station networking



CubeSat Lessons

- 
- Start Simple
 - Build on Experience
 - Constantly recruit
 - Document well
 - TEST
 - Keep planning ahead
 - Network
 - Be flexible
 - Recruit from various fields
 - Schools: Find industry partners
 - Industry: Find scholastic partners

Questions?

Thank you to all of our
Supporters

www.cubesat.org

Additional slides...

