

The Versatile CubeSat Telescope: Going to Large Apertures in Small Spacecraft

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An Interdisciplinary Collaboration

- UArizona Space Astrophysics Lab (UASAL)
 - PI – Ewan Douglas
 - Space mission payload development
 - High-Contrast Imaging
- Large Optics Fabrication & Testing group (LOFT)
 - PI – Dae Wook Kim
 - Optical design
 - Fabrication
 - Freeform optical testing
- MIT STAR Lab
 - PI – Kerri Cahoy
 - Nanosatellite development
 - Remote Sensing
 - Exoplanet Detection

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Astrophysics Lab

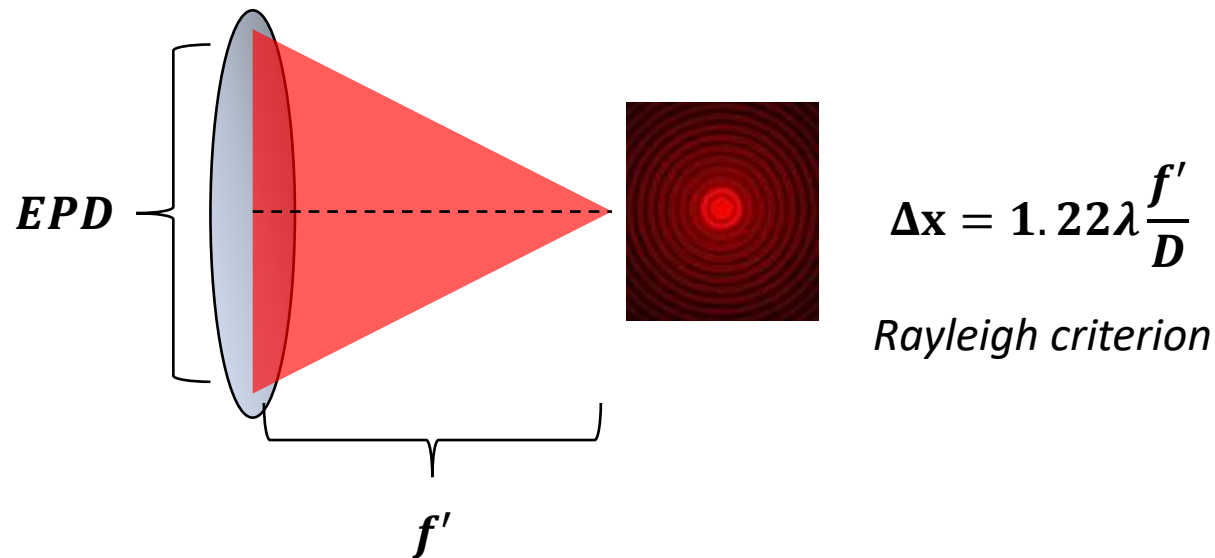


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Optical Resolution is Volume-Limited

- **ASTERIA** : 6U, 60mm EPD¹
- **Lunar Flashlight**: 6U, 70mm EPD²

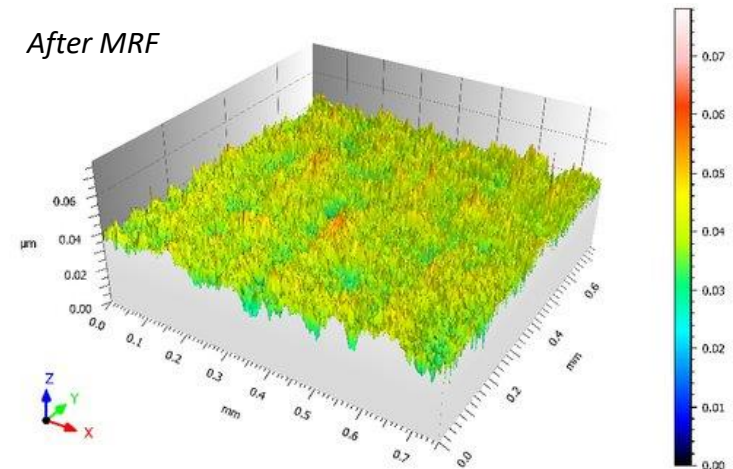
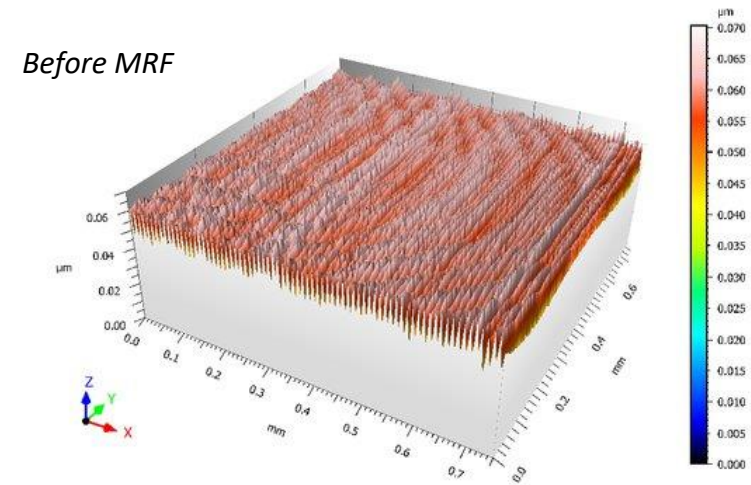


*How can we
increase EPD
To get better
resolution &
Throughput?*



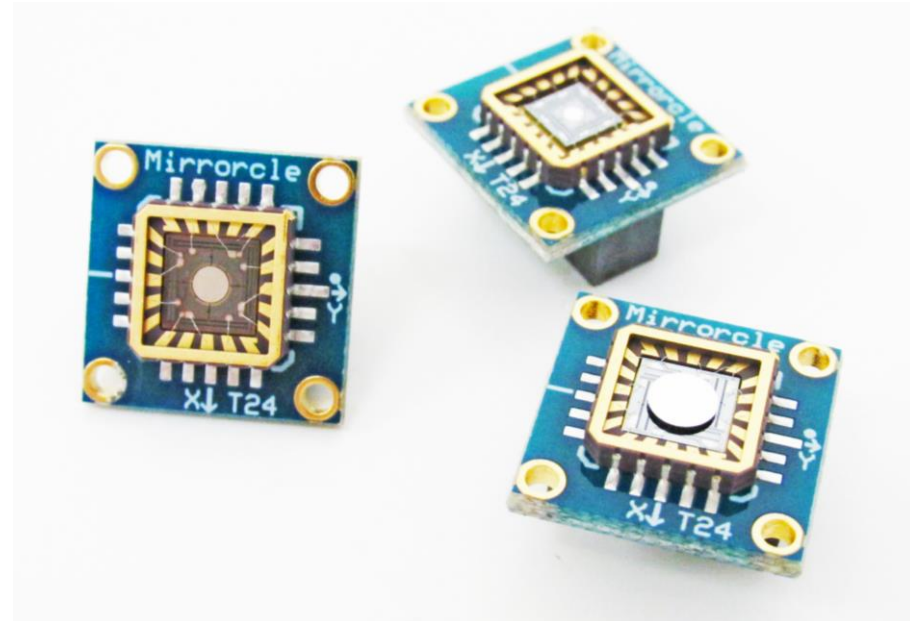
Advances in CubeSat Optics (1)

- Diamond-Turning enables all-aluminum optical system
- Wider apertures are accessible!
- Little performance mitigation in the optical from recent advances in optical finishing³
 - *Magnetorheological Finishing (MRF)*



Advances in CubeSat Optics (2)

- Pointing is challenging in space
 - Thermal gradients
 - Mechanical oscillations
- Fast-Steering Mirrors (FSMs) can dynamically adjust pointing to mitigate optical performance degradation

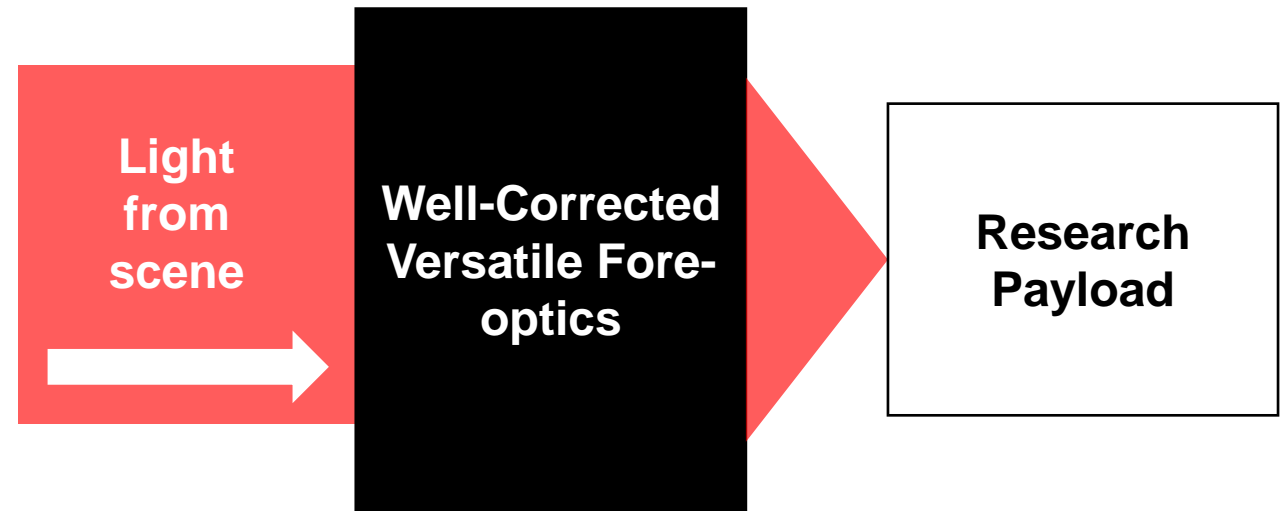


*a MEMS mirror that can dynamically correct for pointing.
Image: Mirrorcle*



Designing Versatile Fore-optics

- High Performance
 - Light collection
 - High resolution
- Low Sensitivity
 - Misalignment insensitive
 - All-aluminum thermal performance



Design Requirements

Specification	Value	Description
EPD	95 mm Obscured, 87.87 mm Unobscured	Entrance Pupil Diameter, Diameter of Primary Mirror
XP	≈5 mm	Exit Pupil Diameter (FSM)
Wavelength	780 nm	Wavelength of strehl & polarization calculations
Half FOV	0.2°	The half field of view in degrees
FSM Footprint	≈5 mm	Beam Footprint on first FSM
Secondary Obscuration	20%	(M2 Diameter / M1 Diameter) * 100%
Central Field Strehl Ratio	0.99	Strehl ratio of system's central field
Average Field Strehl Ratio	> 0.8	Average of the center, 70% and 100% field of view Strehl ratios
Volume	< 3U	Volume of the system in units of U (10x10x10 cm ³)

Driving Requirement

High magnification systems with a large FOV

Requires diffraction-limited Performance

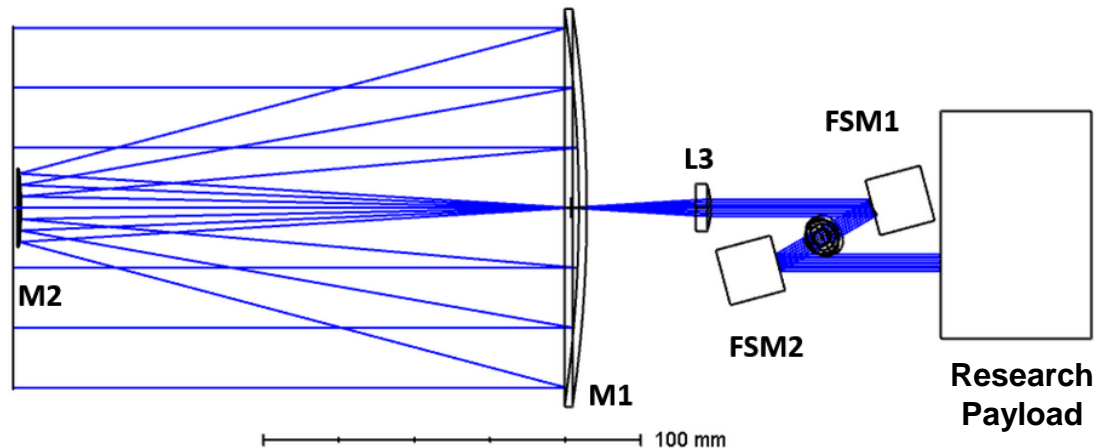
- *Look to aspheric solutions*



Classical v.s. New

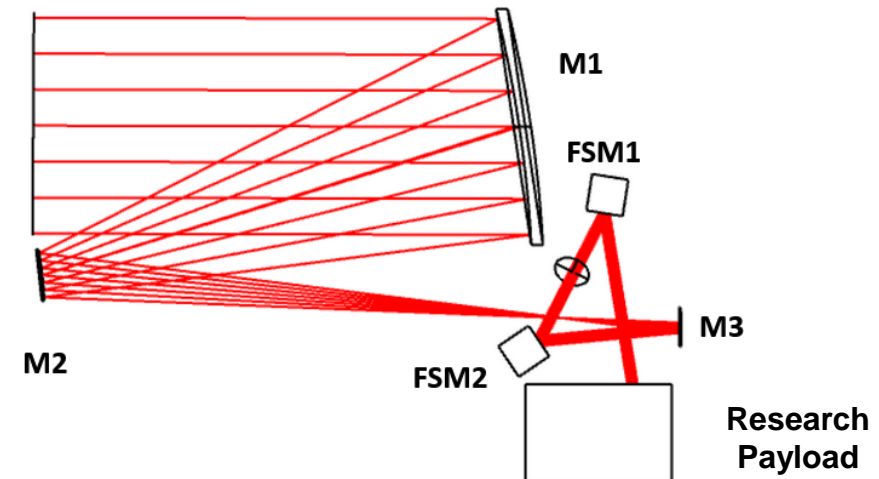
On-Axis

- Ritchey-Chretien Objective
- Plano-Convex Collimator



Off-Axis

- Unobscured Ritchey-Chretien Objective
- Freeform Collimator



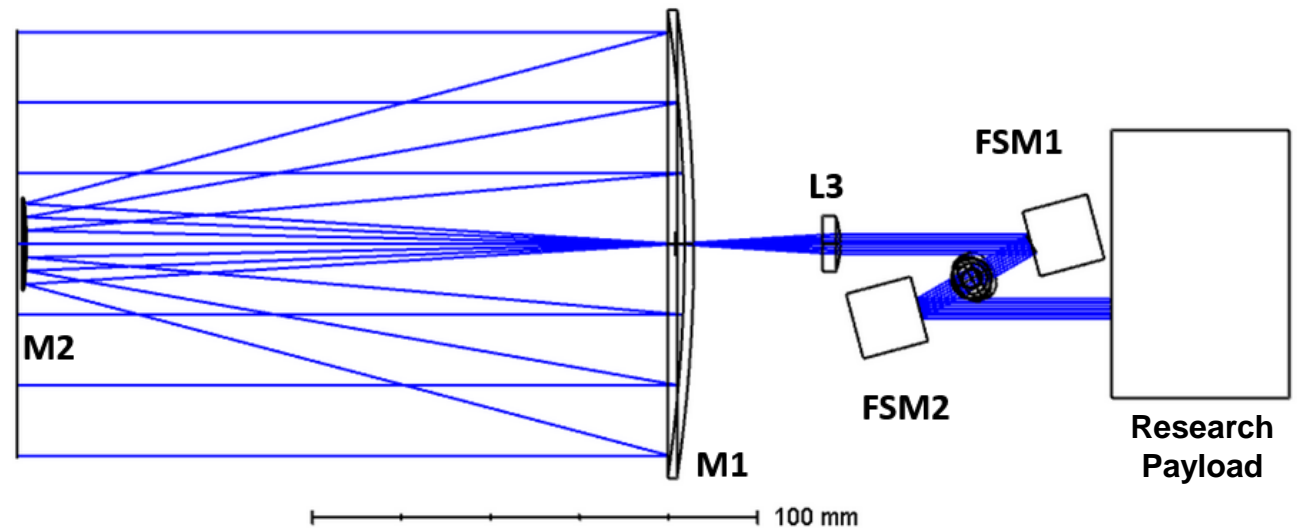
On-Axis

Pros

- Easy to manufacture + test
- Well-characterized solution

Cons

- Secondary obscuration
- Less packaging control



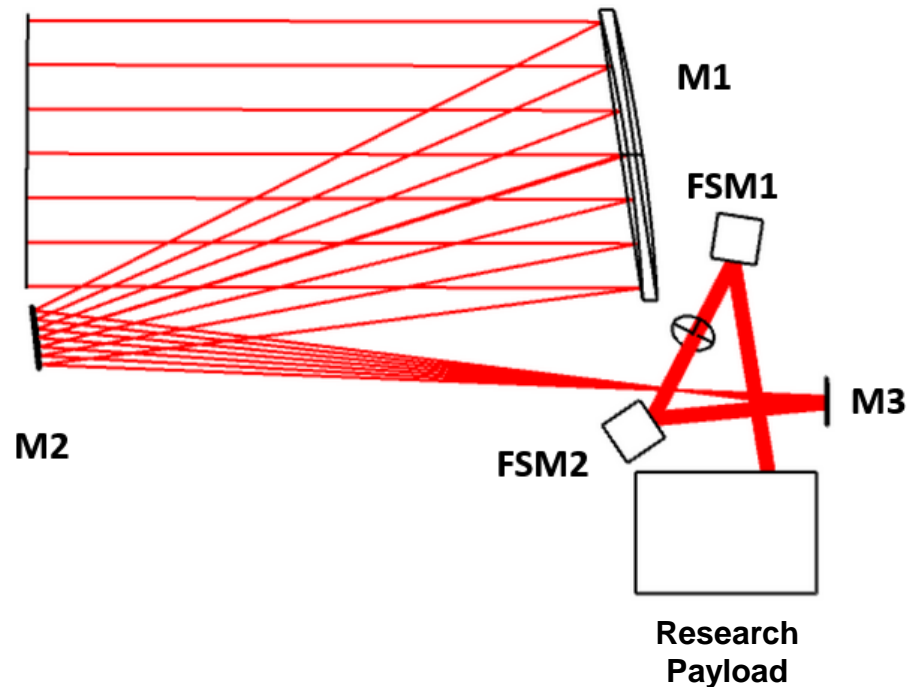
Off-Axis

Pros

- Unobscured
- More packaging control

Cons

- Harder to assemble
- Alignment sensitive



Evaluation v.s. Specification

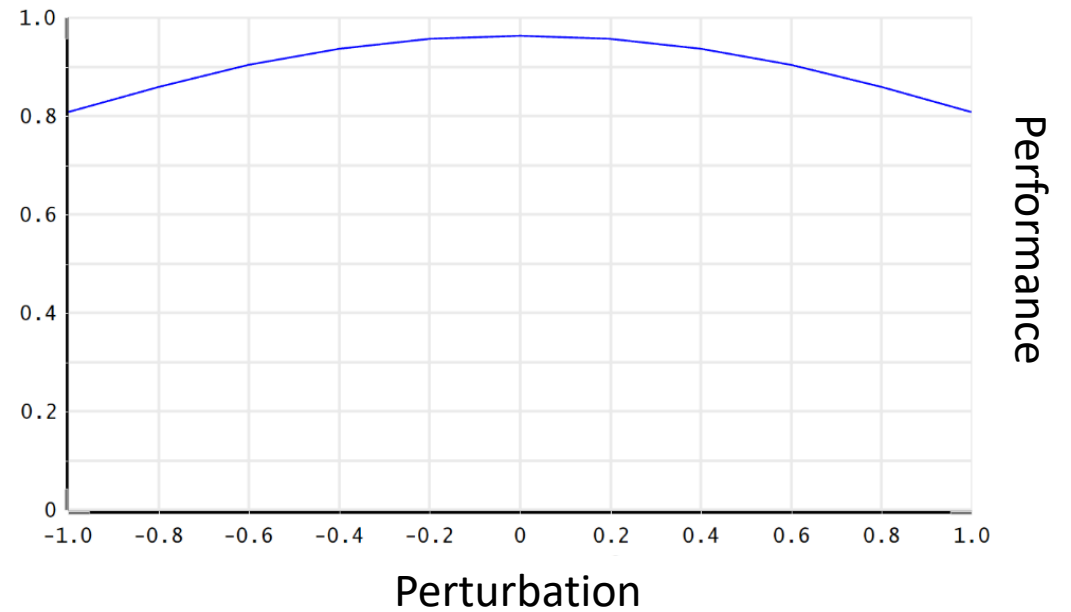
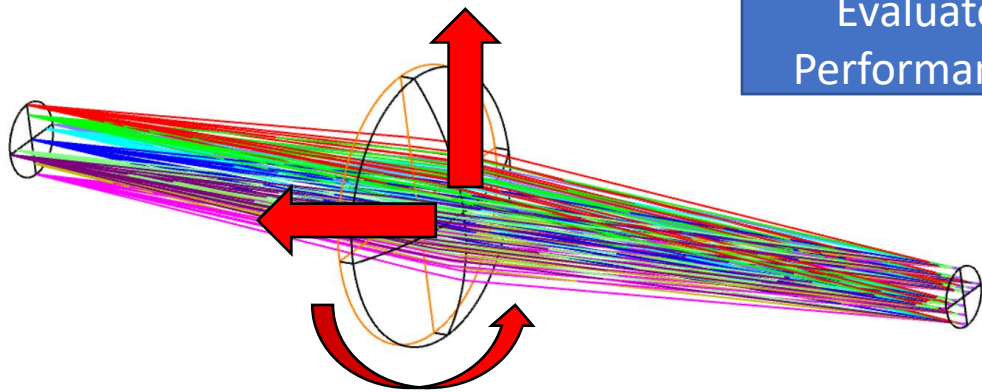
Specification	On-Axis	Off-Axis	Description
EPD	95 mm Obscured	87.87 mm Unobscured	Entrance Pupil Diameter, Diameter of Primary Mirror
XP	4.69 mm	5.1 mm	Exit Pupil Diameter
Wavelength	780 nm	780 nm	Wavelength of strehl & polarization calculations
Half FOV	0.2°	0.2°	The half field of view in degrees
FSM Footprint	4.69 mm	5.1 mm	Beam Footprint on first FSM
Secondary Obscuration	20%	N/A	(M2 Diameter / M1 Diameter) * 100%
Central Field Strehl Ratio	0.984	0.997	Strehl ratio of system's central field
Average Field Strehl Ratio	0.910	0.856	Average of the center, 70% and 100% field of view Strehl ratios
Volume	~3U	~3U	Volume of the system in units of U (10x10x10 cm ³)



Alignment Sensitivity

Locally Perturb

- dX, dY, dZ
- $d\theta_x, d\theta_y, d\theta_z$

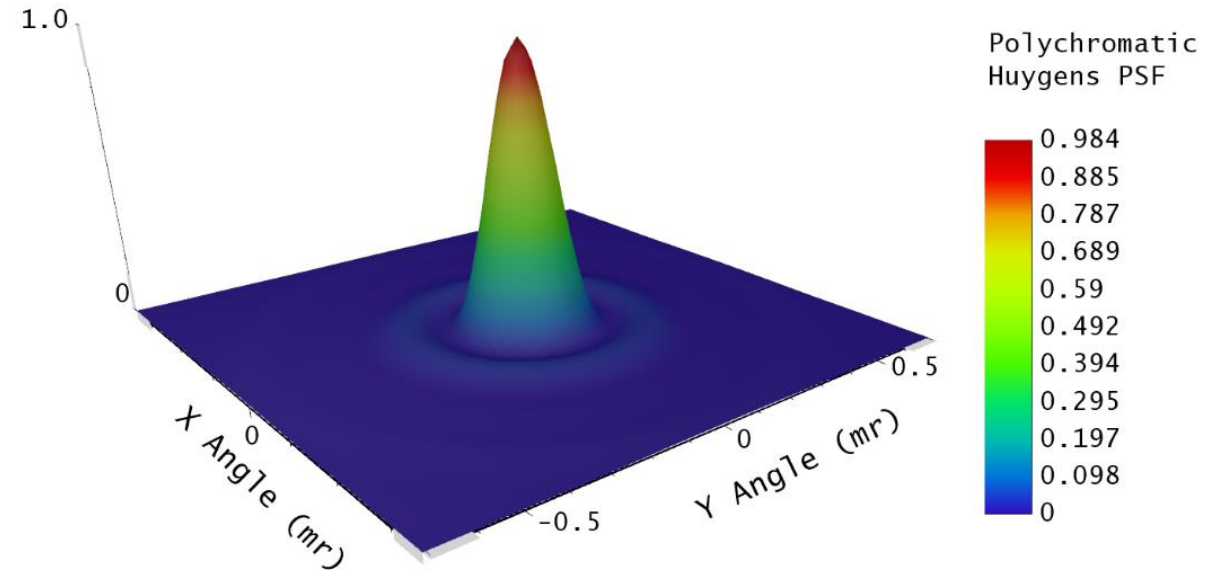


Strehl Ratio – An Astronomer’s Ruler

- Evaluation of imaging systems

$$SR = \frac{\max(\frac{PSF_{test}}{\sum\sum PSF_{test,ij}})}{\max(\frac{PSF_{ideal}}{\sum\sum PSF_{ideal,ij}})}$$

- Good for evaluation of performance in diffraction-limited regime
 - Little monochromatic aberration



Results – where $SR > 0.8$

	Tolerance	On-Axis		Off-Axis	
M2	X Despace	0.093mm	-0.093mm	0.031mm	-0.031mm
	Y Despace	0.113	-0.113	0.0196mm	-0.0196mm
	Z Despace	0.36mm	-0.558mm	0.0032mm	-0.0166mm
	X Tilt	0.127°	-0.127°	0.021°	-0.020°
	Y Tilt	0.127°	-0.127°	0.03°	-0.03°
	Z Tilt	N/A	N/A	3.0°	-3.0°
	L3 / M3	X Despace	1.8mm	-1.8mm	0.964mm
Y Despace		1.8mm	-1.8mm	1.1mm	-0.35mm
Z Despace		0.085mm	-0.13mm	0.21mm	-0.066mm
X Tilt		1°	-1°	0°	-0.32°
Y Tilt		1°	-1°	0.65°	-0.65°
Z Tilt		N/A	N/A	0.55°	-0.55°



We Have a Winner!

	Tolerance	On-Axis		Off-Axis	
M2	X Despace	0.093mm	-0.093mm	0.031mm	-0.031mm
	Y Despace	0.113	-0.113	0.0196mm	-0.0196mm
	Z Despace	0.36mm	-0.558mm	0.0032mm	-0.0166mm
	X Tilt	0.127°	-0.127°	0.021°	-0.020°
	Y Tilt	0.127°	-0.127°	0.03°	-0.03°
	Z Tilt	N/A	N/A	3.0°	-3.0°
	L3 / M3	X Despace	1.8mm	-1.8mm	0.964mm
Y Despace		1.8mm	-1.8mm	1.1mm	-0.35mm
Z Despace		0.085mm	-0.13mm	0.21mm	-0.066mm
X Tilt		1°	-1°	0°	-0.32°
Y Tilt		1°	-1°	0.65°	-0.65°
Z Tilt		N/A	N/A	0.55°	-0.55°

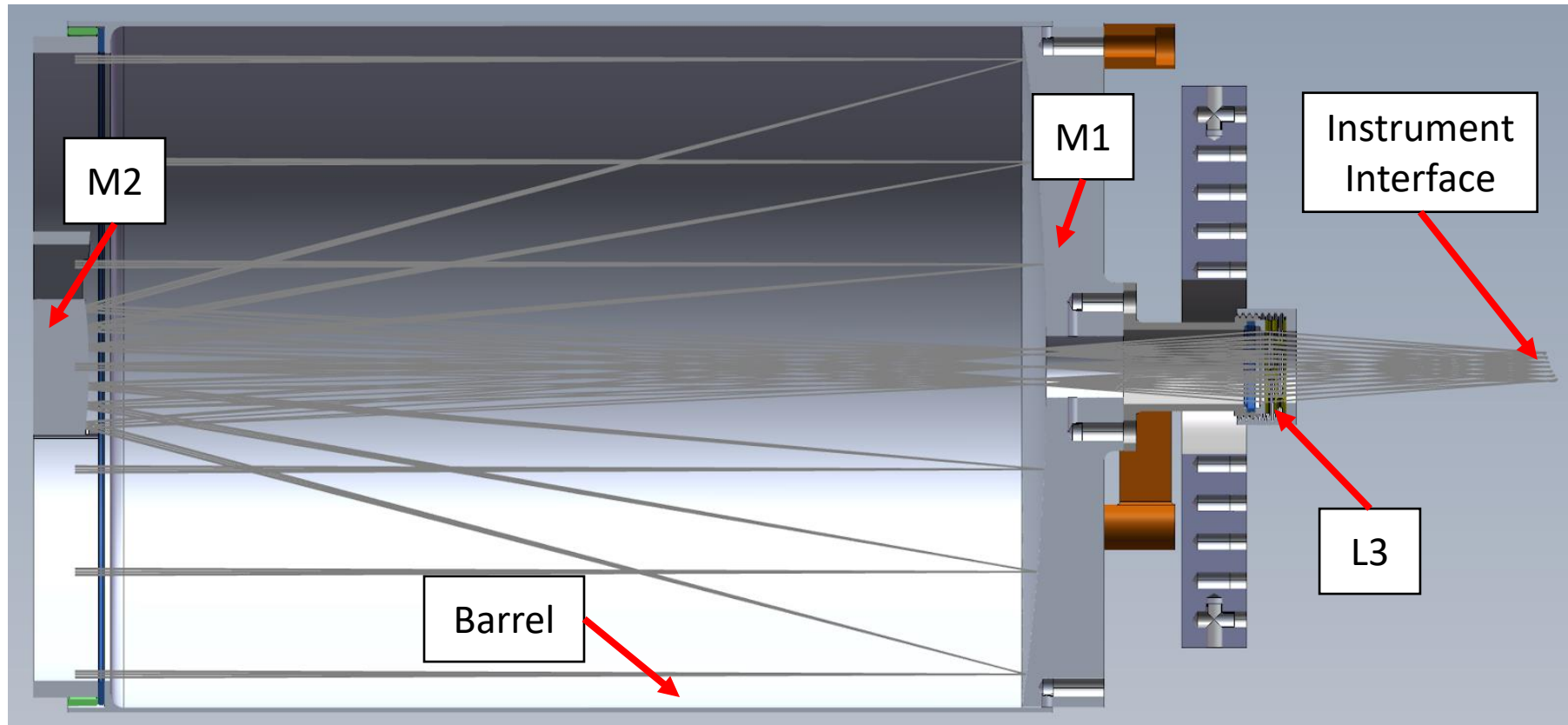


Mechanical Requirements

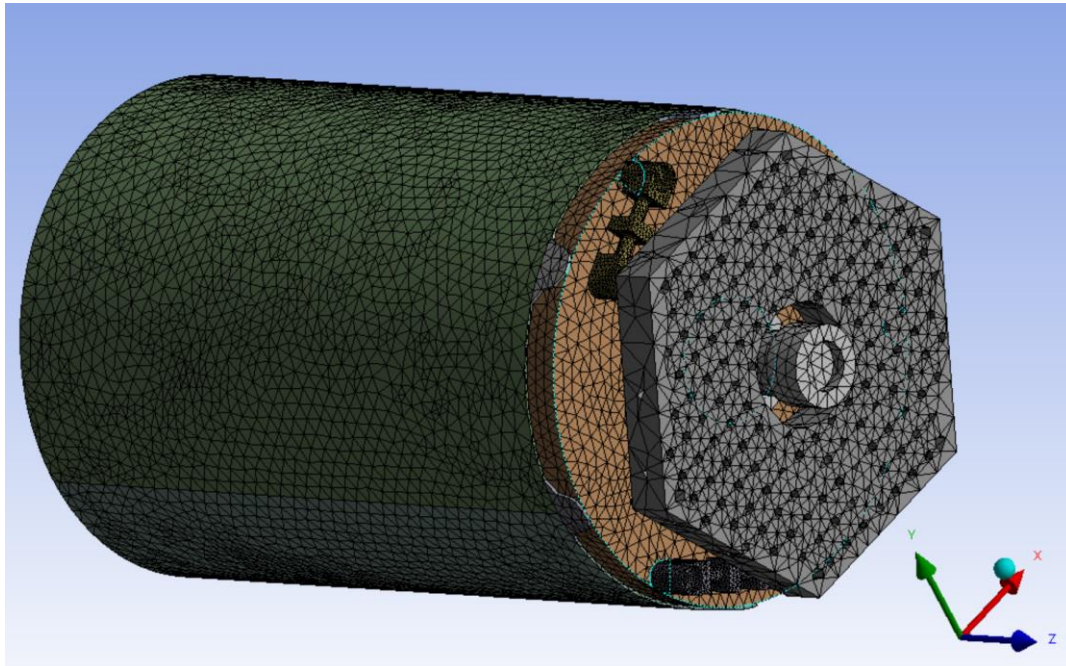
Quality	Requirement
Telescope Volume	1U x 1U x 2U
Mass	<4kg max; <2kg goal
Instrument Module Interface	Flexible generic hole pattern
Optical Clear Aperture	95mm
Optical Obscuration	<20%
Optical Alignment	<20um positioning
Launch Survival	MAC (100g generalize acceleration)
Operational Temperature Differential	<2°C
Survival Temperature Range	0-40°C



Optical Telescope Assembly (OTA)



OTA FEA Model



One model provides:

Survivability Margins:

- (1) Structural analysis for baseline sizing against MAC loading and Modal requirements
- (2) Check of survivability for thermal stress and strains.

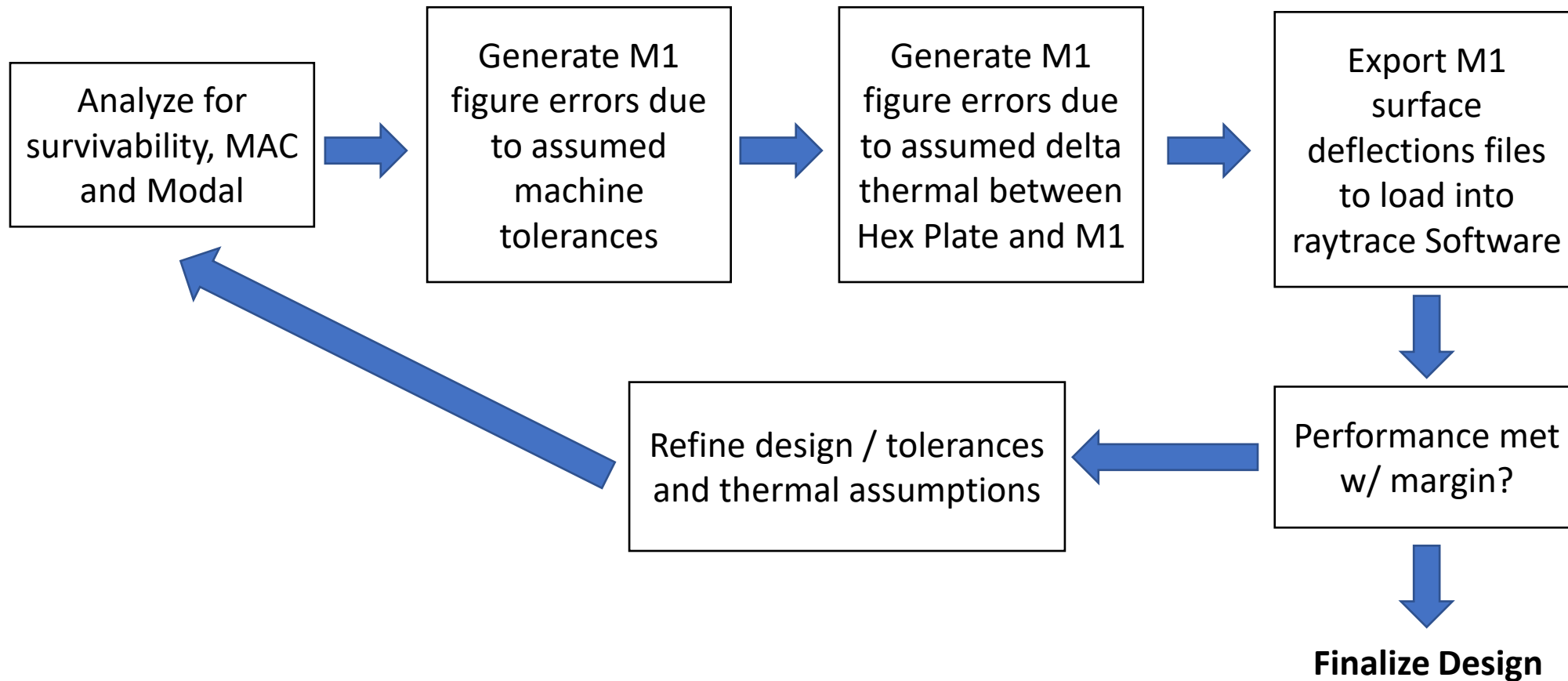
Performance Margins:

- (1) Provides machining tolerances required, figure errors introduced by non-perfect surface interfaces distorts M1
- (2) Provides and checks allowable thermal gradients for optical performance over expected temp operating range.

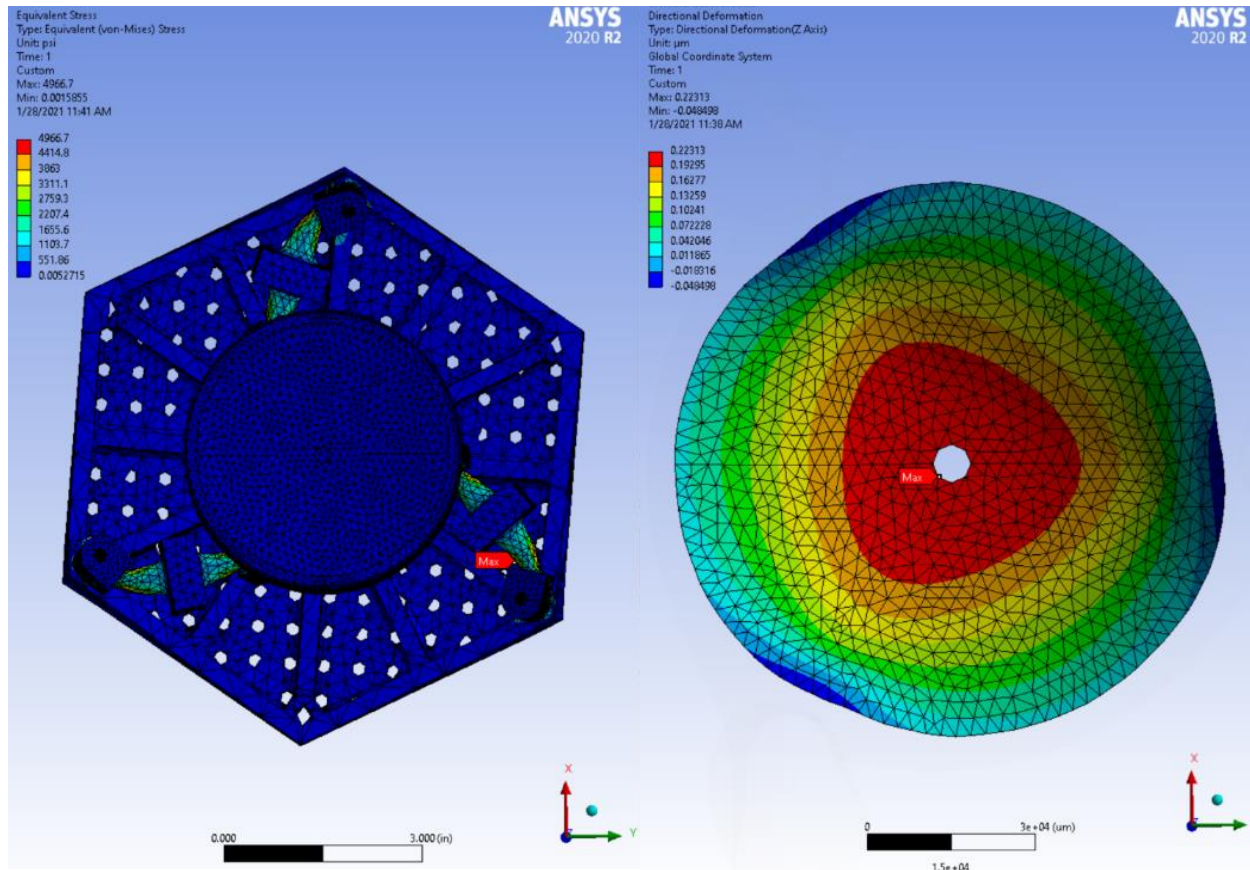
This is an iterative process, e.g., when flexure meets structural requirements, its influence on M1 figure is checked due to thermal perturbations and due to surface interfaces. M1 is sensitive to moments and forces transferred thru flexures and metering tube.



OTA – FEA Analysis



Thermal FEA Results



50°F / 27.8°C Temperature differential (dT)
between Hex plate + M1

(Left) Exaggerated flexure deflection from
thermal load

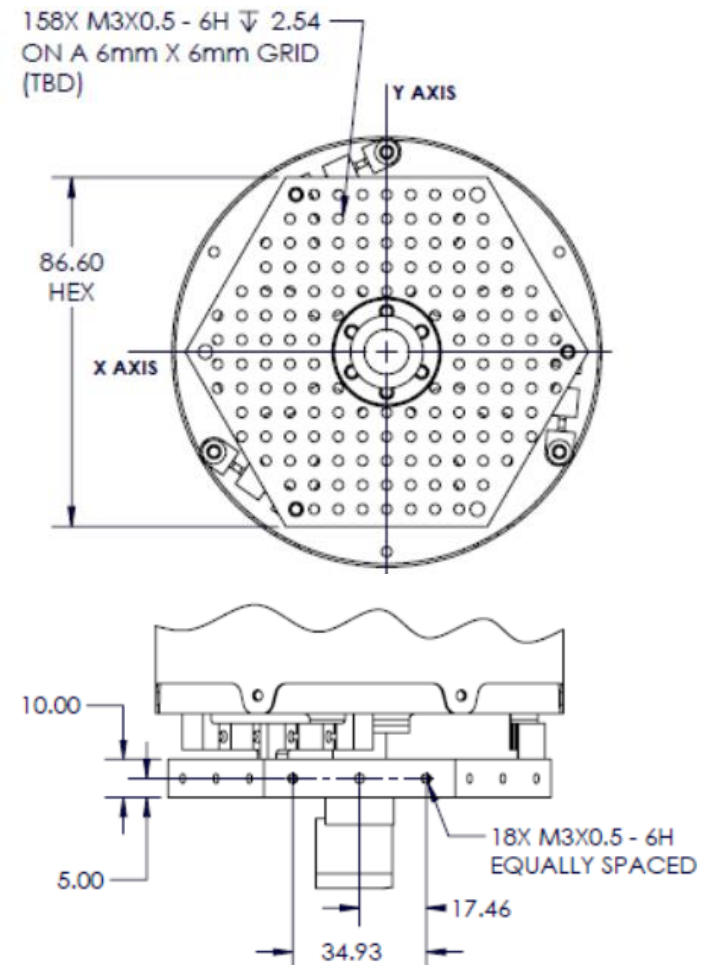
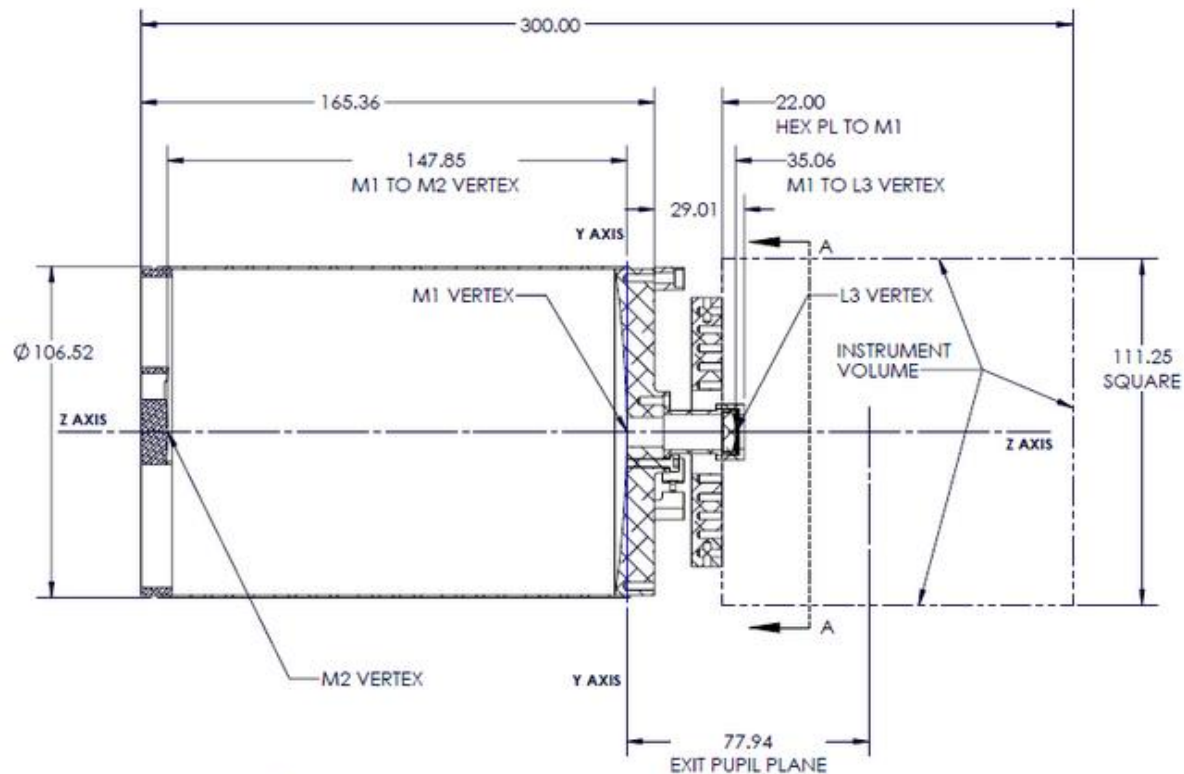
(Right) M1 figure deformation in Z due to
thermal load

*Anticipate a **10nm/1°C trefoil** magnitude for
 dT 's between the Hex plate and M1*



OTA Assembly Review

- Baseline Mass <1kg



The Path Forward

- Continue flexure development informed by Raytrace software
- Prototype Versatile CubeSat in lab for experimental verification
- CubeSat concept prototype testbed

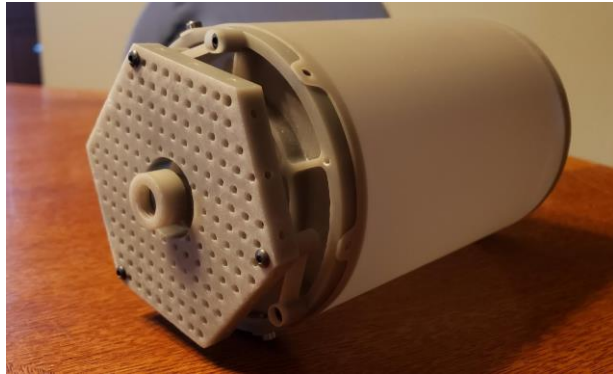


The Facilities at Korea Basic Science Institute: a candidate manufacturer with diamond turning and MRF polishing capabilities³

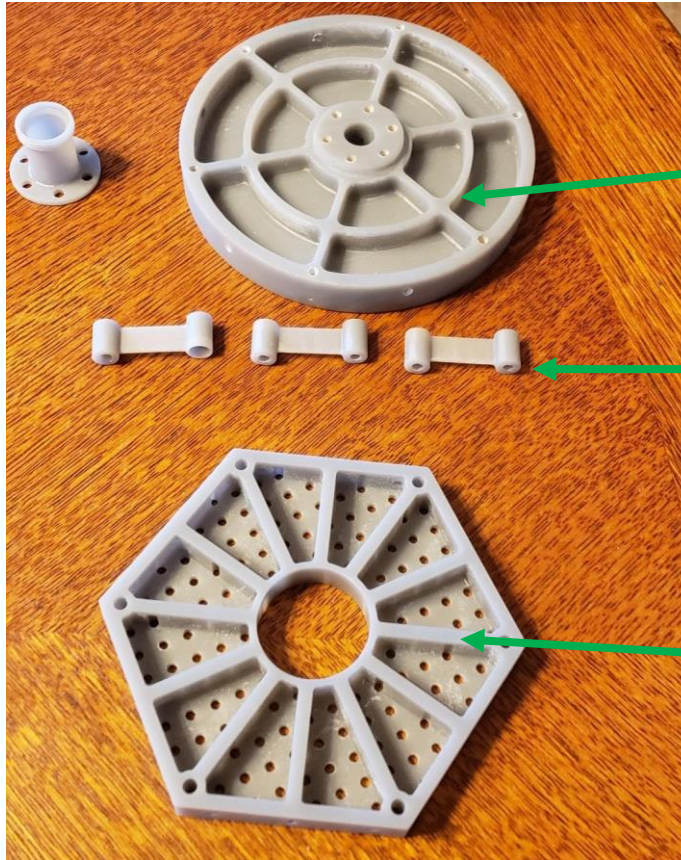


OTA Printed

OTA Back



OTA Front



M1

Flexures

Hex Plate



In Conclusion

- We demonstrate development of a Versatile CubeSat Telescope tailored for high-performance research payloads
- Diamond turning & active pointing control can enable incredible optical payloads for CubeSats

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Acknowledgements

The author thanks Zemax for early access to FEA surface fitting tool in OpticStudio raytrace software



References



1. Smith, M., Donner, A., Knapp, M., Pong, C., Smith, C., Luu, J., Pasquale, P., & Campuzano, B. (2018). On-Orbit Results and Lessons Learned from the ASTERIA Space Telescope Mission. 32nd Annual AIAA/USU Conference on Small Satellites.
2. Udo Wehmeier, Quentin Vinckier, R. Glenn Sellar, Christopher G. Paine, Paul O. Hayne, Mahmood Bagheri, Mina Rais-Zadeh, Siamak Forouhar, Jessica Loveland, Jacob Shelton, "The Lunar Flashlight CubeSat instrument: a compact SWIR laser reflectometer to quantify and map water ice on the surface of the moon," Proc. SPIE 10769, CubeSats and NanoSats for Remote Sensing II, 107690H (18 September 2018); <https://doi.org/10.1117/12.2320643>
3. Min-Woo Jeon, Sangwon Hyun, Byeong-Joon Jeong, I-Jong Kim, Geon-Hee Kim, "Removal of diamond turning marks with magneto-rheological finishing," Proc. SPIE 10371, Optomechanical Engineering 2017, 103710V (23 August 2017); <https://doi.org/10.1117/12.2274028>